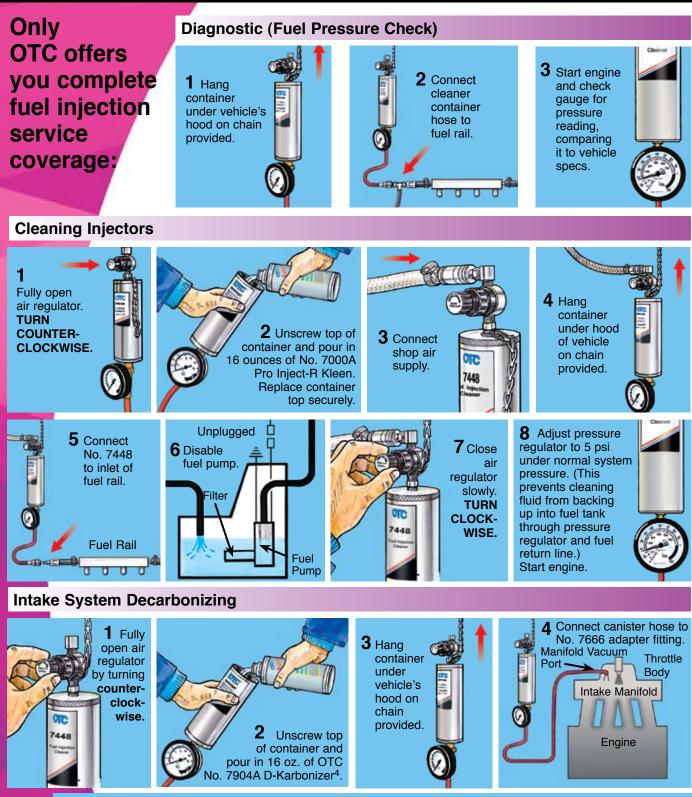
# FUEL SERVICE TOOLS Quick Finder Index

## **Quick Finder Index...**

Fuel Injection Diagnostic and Cleaning Equipment and Tools	66–74
Fuel Line Disconnect Tools	75–76
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- **5** a) Locate a manifold vacuum port (NOT ported vacuum) near throttle body or carburetor to distribute decarbonizing solution evenly. Connect decarbonizer hose with adapter to vacuum port.
  - b) Start engine. Manually increase throttle to 1,500 RPM. Slowly open shut-off valve until engine runs rough and RPM decreases. (Do not manually increase RPM at this point.)
  - c) When 16 oz. of decarbonizer solution has been used, turn off engine. Remove adapter fitting from engine and reconnect vacuum hose. Do not start engine for at least 30 minutes, to allow cleaning solution to loosen carbon deposits.

#### Fuel Service Tools

#### **Fuel Injector Cleaning Kit**

Clogged fuel injectors cause sluggish engine performance, poor fuel economy, and a rough idle. You can easily correct such problems with this injector cleaning kit. It works on a wide range of engines, both domestic and imported. Using our Pro Inject-R Kleen fluid, you can effectively clean injectors, restore their spray patterns, and prevent recurring deposits. The kit also enables you to do low- and high-pressure fuel system tests. It will also work with your shop's pressurized air supply for more powerful cleaning without expensive propellants.

- Removes carbon from intake and combustion systems when used with fitting No. 7666 and No. 7904A D-Karbonizer<sup>4</sup> fluid.
- Includes canister, gauge, hose, fittings, operating instructions.
- No. 7649 Fuel injector cleaning kit. Wt., 9 lbs., 10 oz.

**No. 7659** – Fuel injector cleaning kit. Includes everything in kit No. 7649, plus twelve 16 oz. cans of Pro Inject-R Kleen fluid. Wt., 29 lbs.

#### **Canister-type Fuel Injector Cleaner**

When connected to your shop's pressurized air supply, this tool provides the most effective method of cleaning fouled fuel injectors. It's much quicker than aerosol methods, and it works on many domestic and imported engines, with either low- or high-pressure systems. The canister, built with brass and aluminum, is rugged and holds 18 fluid ounces. The gauge's large dial is easy to read. We recommend that our No. 7000A Pro Inject-R Kleen fluid be used with this cleaner.

- Works with all OTC fuel injection system adapters.
- Will remove carbon from intake and combustion systems, when used with our No. 7666 adapter and No. 7904A D-Karbonizer<sup>4</sup> fluid.
- Includes gauge, 72" hose, under-hood hanger, and instructions.

No. 7448 - Canister-type fuel injector cleaner. Wt., 6 lbs., 14 oz.

#### **Pro Inject-R Kleen Fluid**

Clean fuel injectors mean cleaner running, more efficient engines – and lower emissions. This fluid restores injectors' original spray pattern, helps prevent recurring problems, and reduces intake and port deposits. We recommend it for all of our canister-type cleaning devices.

• No mixing; use right from the can.

No. 7000A - Pro Inject-R Kleen fluid. Case of 12 16-oz. cans. Wt., 13 lbs., 10 oz.

No. 7000A-1 - Pro Inject-R Kleen fluid single can.

#### D-Karbonizer<sup>₄</sup>Intake System Cleaning

When you need serious intake system cleaning, you need our D-Karbonizer<sup>4</sup> fluid. It quickly strips away carbon, gum, and varnish. A clean intake and combustion system results in easier starting, less engine knocking, better fuel economy, and fewer emissions. We recommend it for all of our canister-type cleaning devices.

• No mixing; use right from the can.

**No. 7904A** – D-Karbonizer<sup>4</sup> intake system cleaning treatment. Case of 12 16-oz. cans. Wt., 13 lbs., 10 oz.



No. 7236 - Spring lock coupling adapter
No. 7272 - EFI quick-disconnect fitting (.307-32 internal; Ford)
No. 7273 - Pressure adapter TBI (5/16" and 3/8")
No. 7430 – Quick-disconnect 90° elbow fitting (7/16"–20 internal)
No. 7441 – Banjo fitting (M8 internal banjo)
No. 7442 – Banjo fitting (M10 internal banjo)
No. 7443 – Banjo fitting (M12 internal banjo)
No. 47955 - Fuel injector cleaner (canister)





**No. 7904A-1** – D-Karbonizer<sup>4</sup> single can.

### Fuel Service Tools



#### **Fuel Injection Diagnostic Set**

With these sets, you can quickly and accurately diagnose fuel pressure problems on Chrysler, Ford, GM, or Jeep engines that have multi-port fuel injection systems. You can also bleed air from the system with the bleed valve. No. 7211 gauge assembly allows technicians to check fuel pressure and fuel volume.

Set Includes:

- No. 7665 GM TBI fuel pressure adapter
- No. 7430 Quick-disconnect 90° elbow fitting
- No. 7272 Ford EFI quick-disconnect fitting
- No. 211398 Pressure hose
- No. 206878 Coupler
- No. 19088 O-ring

No. 7797 - Fuel injection diagnostic set. Wt., 1 lb., 13 oz.

No. 7635A – Basic fuel injection diagnostic set. (Same as No. 7797, but does not include No. 7665 GM TBI adapter.) Wt., 1 lb., 8 oz.

#### Gauge and Hose Assembly

This gauge is designed to work with any of our fittings for testing fuel injection systems. It features a sturdy 3-1/2" dial that reads 0–100 psi. It also has a built-in (100–150 psi) retard to prevent excess pressure damage. The assembly's disconnect fitting has a check valve to lessen chance of fuel spray.

- Includes 6-ft. bleed hose and 30" pressure hose.
- Bleed valve eliminates air from injection system and can be used to reduce pressure when disconnecting hoses.
- Bleed valve also allows gauge assembly to be used to check fuel pump volume.
- No. 7211 Gauge and hose assembly. Wt., 1 lb., 3 oz.
- No. 306905 Optional pressure hose, 70" long. Wt., 7 oz.
- No. 7211M Gauge, 6' bleed hose, and 70" pressure hose.



7211

#### **Fuel Pressure Tester Kit**

Quickly and easily locate any malfunctioning fuel system component, including fuel filters, pressure regulators, fuel lines, and fuel pumps without removing it from the vehicle. Features and benefits:

- · Large, easy-to-read 0-100 psi scale, 0-700 kPa.
- · Solid brass fittings.
- · Pressure relief valve for safe, clean testing.
- No. 5630 Fuel pressure tester kit. Wt., 1 lb., 4 oz.

#### **Fuel Service Tools**

#### Master Fuel Injection Kit

Test fuel injection systems on most GMs, including GM TBI, Ford, Chrysler, and Jeep vehicles. Also works on imports, including CIS and CISE fuel systems. With this kit you can diagnose fuel-related problems, such as a weak fuel pump or restricted fuel filter, and perform leak-down tests. Kit includes 0–100 psi fuel pressure gauge and 35 of the popular OTC fuel injection adapters, each equipped with a quick-connect Schrader valve. Replacement seal kit also included.

No. 6550 - Master fuel injection kit. Wt., 11 lb., 12 oz.

#### **Domestic Fuel Injection Kit**

Test fuel injection systems on most GMs, including GM TBI, Ford, Chrysler, and Jeep vehicles. With this kit you can diagnose fuel-related problems, such as a weak fuel pump or restricted fuel filter, and perform leak-down tests. Kit includes 0–100 psi fuel pressure gauge and 17 of the popular OTC fuel injection adapters, each equipped with a quick-connect Schrader valve. Replacement seal kit also included.

No. 6551 - Domestic fuel injection kit. Wt., 4 lb., 2 oz.

#### **Import Fuel Injection Kit**

Test fuel injection systems on imports, including CIS and CISE fuel systems. With this kit you can diagnose fuel-related problems, such as a weak fuel pump or restricted fuel filter, and perform leak-down tests. Kit includes 0–100 psi fuel pressure gauge and 23 of the popular OTC fuel injection adapters, each equipped with a quick-connect Schrader valve for. Replacement seal kit also included.

No. 6552 - Import fuel injection kit. Wt., 4 lb., 2 oz.

**(it** n imports, including CIS and

**Asian Fuel Injection Fitting Kit** 

The fittings in this kit enable you to connect OTC No. 7211 gauge (not included) to most Hyundai, Honda, Mitsubishi, and other Asian automotive engines, and diagnose most common fuel system problems involving low fuel pressure and low fuel volume at the injectors. Each fitting comes with a quick-connect Schrader valve for easy hookup to the gauge assembly.

- Fitting seals are compatible with most popular cleaning solvents.
- · Includes operating instructions and handy blow-molded case.

No. 6570 - Asian fuel injection fitting kit. Wt., 3 lb.











# **FUEL SERVICE TOOLS** Fuel Injection Comparison Chart (Adapters, Fittings, and Accessories)

		0550	0554	0550	0570
No.	Description	6550	6551	6552	6570
518356	CIS/TBI hose assembly with shutoff valve	•	•	•	
518472	16 mm x 1.5 internal o-ring adapter	•	•		
518473	14 mm x 1.5 external o-ring adapter	•	•		
518474	14 mm x 1.5 internal o-ring adapter	•	•		
518476	Ford hairpin adapter (5/16")	•	•		
518477	Seal Kit	•	•	•	
518478	Single-end hose adapter (1/4, 5/16, 3/8)	•	•	•	
518480	Double-end hose adapter (5/16, 3/8)	•	•	•	•
518481	16 mm x 1.5 external o-ring adapter	•	•		
518482	14 mm x 1.5 external o-ring plug	•	•		
518483	3-1/2" gauge, 0–100 psi (0–7 BAR)	•	•	•	
518484	M10 x 1.0 internal o-ring adapter	•		•	
518485	M8 x 1.0 internal o-ring adapter	•		•	
518486	M12 x 1.5 internal swivel adapter	•		•	
518487	GM TBI inline adapter (16 mm x 1.5)	•	•		
518488	M8 x 1.0 external o-ring adapter (long)	•		•	
518489	M10 x 1.0 external o-ring adapter	•		•	
518490	M6 x 1.0 external o-ring adapter	•		•	•
518491	M8 x 1.0 external banjo adapter	•		•	
518492	M10 x 1.0 external banjo adapter	•		•	
518493	M12 x 1.5 external banjo adapter	•		•	
518494	M12 x 1.25 external banjo adapter	•		•	•
518495	Ford flexible EFI adapter	•	•		
518496	M16 x 1.5 external & internal swivel adapter	•		•	
518497	1/4" BSPT external & internal swivel adapter	•		•	
518498	M14 x 1.5 external & internal swivel adapter	•		•	
518499	Ford spring lock adapter	•	•		
518501	M14 x 1.5 external banjo adapter	•		•	
518527	GM/Chrysler hairpin adapter (3/8")	•	•		
518530	Gauge hose assembly with relief valve	•	•	•	
518534	5/8" x 18 external flare adapter	•	•		
518535	5/8" x 18 internal flare adapter	•	•		
518536	M8 x 1.0 external o-ring adapter	•		•	
518537	M8 x 1.0 internal o-ring adapter (long)	•		•	
518542	7/16 x 20 GM/Chrysler flexible adapter	•	•		
528177	7/16 x 20 GM/Chrysler elbow adapter				
528178	7/16 x 20 GM/Chrysler straight adapter (short)				
528180	Low pressure gauge 0-15 psi (0-1 BAR)				
528182	16 mm x 1.5 elbow GM TBI fitting				
528183	3/8 hairpin adapter				
528541	5/8 x 18 flare straight adapter				
528766	M12 banjo adapter				•
528767	M8 x 1.0 double banjo bolt				•
528768	M12 x 1.25 double banjo bolt				•
528769	M8 banjo fitting				•
528770	.430 diameter adapter				•
528771	.560 diameter adapter				•
528772	5/8" diameter adapter				•
528773	O-ring & washer kit				
528774	O-ring & washer kit				•
528776	Ford EFI adapter				
528779	16 mm x 1.5 internal union adapter				



# FUEL SERVICE TOOLS Fuel Injection Comparison Chart (Adapters, Fittings, and Accessories)

A	Part No.	Description
	3054C	Noid Lite/IAC signal tester with fiber optic cable. Wt., 15 oz.
	3052S	IAC signal tester (GM). (Square 4-pin connector). Wt., 3 oz. See page 74.
(ETI)	3053S	IAC signal tester (GM). (Flat 4-pin connector). Wt., 3 oz. See page 74.
	3305-53	TBI adapter. Wt., 11 oz.
	3320	2-in-1 idle air/idle speed control tester Wt., 10 oz. See page 49.
	3397	Fuel injector tester (TBI adapter included). (Same as Kent-Moore J-39021-22.) Wt., 2 lbs., 10 oz. See page 48.
	3398	Fuel injection pulse tester. Wt., 10 oz. See page 74.
The second se	4506	Fuel line clamp set Wt., 6 oz.
	6023	Noid Lite (for GM Multec 2 injectors). Wt., 2 oz. See page 73.
015	6260	Fiber Optic Noid Lite Extension Cable. Wt., 5 oz. See page 74.
	6266	Noid Lite (for GM Bosch 2 injectors). Wt., 2 oz.
	6509	Fuel line disconnect tool. Wt., 3 oz. See page 76.
	6511	Fuel line disconnect tool. Wt., 3 oz. See page 76.
	7000A	Injector cleaning fluid. case of 12 cans. Wt., 13 lb., 10 oz. See page 67.
	7187	Noid Lite (GM TBI). GM model 220, 300, 500 series TBI. Wt., 2 oz. See page 73.
	7188	Noid Lite (Bosch PFI). GM model 700 series TBI. Wt., 2 oz. See page 73.
	7211	Pressure gauge assembly (0–100 psi). Wt., 1 lb., 3 oz.
	7214A	Quick-disconnect straight fitting ( <sup>7</sup> / <sub>16</sub> –20 internal). (Also conversion adapter for Champion and 3M.) Wt., 2 oz.
	7222A	Adapter set (5/8-18 internal, 45° flare inverted. Wt., 7 oz.
	7236 )00	Spring lock coupling adapter same as Ford 310-D003 (D85L-9974-C). Wt., 7 oz.
	7244	Quick-disconnect tool (for duck bill clips). Same as Ford 307-123 (T82L-9500-AH). Wt., 2 oz.
	7272	EFI Quick coupler disconnect fitting (Ford .307-32 internal). Wt., 1 oz.
	7273	Pressure adapter (%6" & %" fuel line). Wt., 8 oz.
	7335	Fuel line disconnect tool (%") (yellow). Same as Ford 310-D004 (D87L-9280-A). Wt., 2 oz.
	7336	Fuel line disconnect tool (½") (green). Same as Ford 310-D005 (D87L-9280-B.) Wt., 2 oz.

Part No	. Description
7342	Quick coupler adapter.
7370	Wt., 2 oz. Fuel line disconnect tool (5/16") (gray).
G	Same as Ford 310-040 (T90T-9550-B). Wt., 1 oz.
7371	Fuel line disconnect tool (%") (blue). Same as Ford 310-041 (T90T-9550-C). Wt., 1 oz.
<b>7430</b>	Quick-disconnect 90° elbow fitting ( <sup>7/16–</sup> 20 internal). Also conversion adapter for Champion & 3M. Wt., 3 oz.
7433	Fuel return line plug (%" external). Wt., 2 oz.
7439	Pressure gauge (0–100 psi). Has a built-in retard (100–150 psi). Wt., 11 oz.
<b>7442</b>	Banjo fitting (M10 internal banjo). Wt., 3 oz.
<b>O</b> 7443	Banjo fitting (M12 internal banjo). Wt., 3 oz.
7448	Fuel injector canister-type cleaner. Wt., 6 lbs., 13 oz. See page 67.
7472	Conversion adapter (M12 x 1.5 internal ball nose snap-on). Wt., 3 oz.
7597	Conversion Adapter Kit (7430 & 7472 snap-on). Wt., 7 oz.
7601	Noid Lite (Ford TBI). Wt., 1 oz. See page 73.
7602	Noid Lite (GM PFI). Wt., 1 oz. See page 73.
7608	Noid Lite (Geo TBI). Wt., 1 oz. See page 73.
7628	Special fitting set (5/16"). Wt., 3 oz.
7629	Special fitting set (3/8"). Wt., 3 oz.
7631	Fuel return line plug (5/16"). Wt., 2 oz.
7655	Pinch-off pliers. Wt., 13 oz.
7660	Fuel line disconnect tool. Same as Ford 310-052 (T93T-9550-AH).Wt., 2 oz.
7666	Decarbonizing adapter. Wt., 5 oz.
519154	Ford fuel line coupling tool. Same as 310-052 (T90T-9550-A). Wt., 1 oz. See page 77.
y 519155	Chrysler fuel line disconnect Tool. Wt., 10 oz.
7828	GM SCPI Noid-Lite. Wt., 2 oz. See page 73.
518501	EFI pressure test adapter (M14 x 1.5 external double banjo). Wt., 3 oz.
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# **FUEL SERVICE TOOLS** Fuel Injection Comparison Chart (Adapters, Fittings, and Accessories)

Part No.       Description         7896       Fuel line disconnect tool set, 5/16" red and 3/8" blue. (Same as Kent- Moore J-39504.) Wt., 7 oz.         7902       Chrysler fuel injection fitting. Wt., 13 oz.         7904A       D-Karbonizer* intake system cleaning fluid. Case of 12 cans. Wt., 13 lbs., 10 oz. See page 67.         7915       Fuel injection quick coupler adapter. Wt., 2 oz.         7923       Ford fuel injection adapter. Wt., 5 oz.         7951       Ford fuel speed control tester. Wt., 9 oz.         7955       Fuel line adapter (CIS). Wt., 12 oz.         518472       16 mm x 1.5 Internal o-ring adapter. Wt., 3 oz.	
red and 3/8" blue. (Same as Kent- Moore J-39504.) Wt., 7 oz. 7902 Chrysler fuel injection fitting. Wt., 13 oz. 7904A D-Karbonizer* intake system cleaning fluid. Case of 12 cans. Wt., 13 lbs., 10 oz. See page 67. 7915 Fuel injection quick coupler adapter. Wt., 2 oz. 7923 Ford fuel injection adapter. Wt., 5 oz. 7951 Ford idle speed control tester. Wt., 9 oz. 518356 Fuel line adapter (CIS). Wt., 12 oz. 518472 16 mm x 1.5 Internal o-ring adapter. Wt., 3 oz.	
Wt., 13 oz.         7904A       D-Karbonizer* intake system cleaning fluid. Case of 12 cans. Wt., 13 lbs., 10 oz. See page 67.         7915       Fuel injection quick coupler adapter. Wt., 2 oz.         7923       Ford fuel injection adapter. Wt., 5 oz.         7951       Ford fuel speed control tester. Wt., 9 oz.         7951       Fuel line adapter (CIS). Wt., 12 oz.         7951       518356         518472       16 mm x 1.5 Internal o-ring adapter. Wt., 3 oz.	
<ul> <li>cleaning fluid. Case of 12 cans. Wt., 13 lbs., 10 oz. See page 67.</li> <li>7915 Fuel injection quick coupler adapter. Wt., 2 oz.</li> <li>7923 Ford fuel injection adapter. Wt., 5 oz.</li> <li>7951 Ford idle speed control tester. Wt., 9 oz.</li> <li>518356 Fuel line adapter (CIS). Wt., 12 oz.</li> <li>518472 16 mm x 1.5 Internal o-ring adapter. Wt., 3 oz.</li> </ul>	
Wt., 2 oz.         Wt., 2 oz.         Yes       Ford fuel injection adapter. Wt., 5 oz.         Yes       Yes         Yes       Ford idle speed control tester. Wt., 9 oz.         Yes       Statistics         Yes       Yes         Yes       Statistics         Yes       Statistics         Yes       Statistics         Yes       Statistics         Yes       S	
Wt., 5 oz.         Wt., 5 oz.         Y951       Ford idle speed control tester.         Wt., 9 oz.         Statistical distribution         Statistical distribution         Statistical distribution         Statistical distribution         Statistical distribution         Statistical distribution         Wt., 12 oz.         Statistical distribution         Statistical distret	
Wt., 9 oz. 518356 Fuel line adapter (CIS). Wt., 12 oz. 518472 16 mm x 1.5 Internal o-ring adapter. Wt., 3 oz.	
Wt., 12 oz.           518472         16 mm x 1.5 Internal o-ring adapter.           Wt., 3 oz.	
Wt., 3 oz.	
518473 14 mm v 1.5 External ouring adapted	
Wt., 2 oz.	·
<b>518474</b> 14 mm x 1.5 Internal o-ring adapter. Wt., 2 oz.	
<b>518476</b> Ford hairpin adapter (5/16"). Wt., 5 oz.	
518477 Fuel injection seal kit. Wt., 2 oz.	
<b>518478</b> Single-end hose adapter (1/4", 5/16 3/8"). Wt., 12 oz	',
518480 Double-end hose adapter (5/16", 3/8 Wt., 3 oz.	3").
<b>10 518481</b> 16 mm x 1.5 external o-ring Wt., 2 oz.	
<b>518482</b> Fuel return line plug (M14 x 1.5 external). Wt., 3 oz.	
<b>518483</b> 3-1/2" Gauge, 0–100 psi, 0–7 BAR. protective boot. Wt., 12 oz.	
518484 M10 x 1.0 internal o-ring adapter. Wt., 10 oz.	
518485 M8 x 1.0 Internal o-ring adapter. Wt., 10 oz.	
518486 M12 x 1.5 Internal swivel adapter. Wt., 1 oz.	
518487 GM TBI fuel pressure adapter. (16 mm x 1.5). Wt., 5 oz.	

	Part No.	Description
	518488	Quick-disconnect fitting (M8 x 1.0 x 3%" long external o-ring). Wt., 3 oz.
	518489	Quick-disconnect fitting (M10 x 1.0 external o-ring). Wt., 2 oz.
	518490	Quick-disconnect fitting (M6 x 1.0 external o-ring). Wt., 3 oz.
	518491	Quick-disconnect banjo fitting (M8 x 1.0 external). Wt., 3 oz.
e	518492	Quick-disconnect banjo fitting (M10 x 1.0 external). Wt., 3 oz.
	518493	Quick-disconnect banjo fitting (M12 x 1.5 external). Wt., 3 oz.
	518494	(M12 x 1.25 external). Wt., 3 oz.
COM III	518495	Ford adapter, Schrader, .308 x 32 thread (Ford EFI). Wt., 2 oz.
	518496	M16 x 1.5 External & internal swivel adapter. Wt., 2 oz.
	518497	1/4" Pipe External & internal swivel adapter. Wt., 5 oz.
	518498	M14 x 1.5 External & internal swivel adapter. Wt., 2 oz.
	518499	Ford spring lock adapter. 2003 – newer with returnless fuel system. Wt., 7 oz.
	518501	M14 x 1.5 External banjo bolt. Wt., 2 oz.
CIE I Star	518527	3/8" Hairpin adapter. Wt., 5 oz.
	518530	Hose assembly with relief valve. Wt., 1 lb. 2 oz.
	518534	Adapter set (%-18 external, 45° inverted flare). Wt., 3.5 oz.
	518535	Adapter set (%-18 internal, 45° inverted flare). Wt., 3.5 oz.
	518536	Quick-disconnect fitting (M8 x 1.0 external o-ring). Wt., 2 oz.
	518537	M8 x 1.0 Internal o-ring adapter (long). Wt., 5 oz.
	518542	GMC/Chrysler adapter (7/16 x 20). Wt., 6 oz.
	528177	7/16 x 20 GM/Chrysler elbow adapter. Wt., 4 oz.
« <b>•••</b>	528178	7/16 x 20 GM/Chrysler straight adapter (short). Wt. 4 oz.
	528180	Low-pressure gauge 0–15 psi (0–1 BAR). Wt. 12 oz.
	528182	16 mm x 1.5 elbow GM TBI fitting. Wt. 4 oz.
	528183	3/8 hairpin adapter. Wt. 4 oz.
and a	528766	M12 x 1.0 Double Banjo Bolt. Wt., 5 oz.
	528767	M8 x 1.0 Double Banjo Bolt. Wt., 2 oz.
	528768	M12 x 1.25 Double Banjo Bolt. Wt., 2 oz.

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## Fuel Service Tools

#### Fuel Injection Adapters, Fittings, and Accessories

P	art No.	Description
	528541	5/8 x 18 flare straight adapter. Wt. 3 oz.
6.000	528769	Banjo fitting (M8 banjo). Wt., 3 oz.
	528770	Quick-disconnect fitting (.430 Ø exter- nal) (Mitsubishi/Chrysler). Wt., 3 oz.
	528771	Quick-disconnect fitting (.580 Ø exter- nal) (Mitsubishi/Chrysler). Wt., 3 oz.
	528772	Quick-disconnect fitting (%" Ø external) (Mitsubishi). Wt., 5 oz.

	Part No.	Description
668	528773	O-ring and washer set for kit No. 6571. Wt. 1 oz.
562	528774	O-ring and washer set for kit No. 6570. Wt. 1 oz.
	528776	Ford EFI Adapter. Wt. 4 oz.
	528779	16 mm x 1.5 Internal union adapter. Wt. 2 oz.

#### Noid Lite/IAC Test Kits

- Noid Lites are a proven test device to quickly determine if the electrical signal is present at the fuel injector.
- Simplest method for eliminating the EFI system or idle air control as possible faults on no-start vehicles.
- Disconnect the fuel injectors, plug in a Noid Lite, and crank the engine. A flashing noid light indicates normal pulsing voltage.

No. 3050C - Noid Lite Test kit. Wt., 1 lb. 1 oz.

Set includes: (available separately)

- No. 7187 GM TBI Noid Lite. Wt., 2 oz.
- No. 7188 Bosch PFI Noid Lite. Wt., 2 oz.
- No. 7601 Ford TBI Noid Lite. Wt., 2 oz.
- No. 6023 GM Multec 2 Noid Lite. Wt., 2 oz.
- No. 7602 GM PFI Noid Lite. Wt., 2 oz.
- No. 7608 Geo TBI Noid Lite. Wt., 2 oz.
- No. 7828 GM SCPI Noid Lite. Wt., 2 oz.
- No. 6266 Bosch 2 Noid Lite. Wt., 2 oz.
- No. 6260 Fiber optic Noid Lite extension. Wt., 5 oz.

- Expanded set of eight specific Noid Lites covers: GM PFI, Ford TBI, Geo TBI, Bosch PFI, GM TBI, GM SCPI, Bosch 2, and Multec 2. Also includes two GM IAC testers (flat and square four-connector applications) with red and green LEDs.
- Kits come in molded plastic cases and include a fiber optic Noid Lite extension that allows for convenient remote viewing of noid lite flashing from the driver's seat.



No. 3054C – Noid Lite/IAC test kit. Wt., 1 lb. 3 oz.
Set includes: (available separately)
No. 7187 – GM TBI Noid Lite. Wt., 2 oz.
No. 7188 – Bosch PFI Noid Lite. Wt., 2 oz.
No. 7601 – Ford TBI Noid Lite. Wt., 2 oz.
No. 6023 – GM Multec 2 Noid Lite. Wt., 2 oz.
No. 7602 – GM PFI Noid Lite. Wt., 2 oz.
No. 7608 – Geo TBI Noid Lite. Wt., 2 oz.
No. 7608 – Geo TBI Noid Lite. Wt., 2 oz.
No. 7828 – GM SCPI Noid Lite. Wt., 2 oz.
No. 6266 – Bosch 2 Noid Lite. Wt., 2 oz.
No. 6260 – Fiber optic Noid Lite extension. Wt., 5 oz.
No. 3052S – '82 and newer GM TBI/PFI IAC tester with square 4-pin connector. Wt., 2 oz.
No. 3053S – '87 and newer Model 700 TBI/PFI with flat 4-pin connector. Wt., 2 oz.



#### Fuel Service Tools



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#### **Fuel Injection Tester**

Fuel injectors can pass a resistance test but still fail under load. With this tool, you can check and balance fuel injectors. Also tests fuel injector coil windings under load, and detects intermittent fuel injector coil faults. Adjustable current output. Works on both throttle body and multiport fuel injectors. TBI adapter included.

No. 3397 - Fuel injector tester. Wt., 3 lbs., 5 oz.

#### **Fuel Injection Pulse Tester**

Fuel injector testing requires precision equipment. This vehicle-powered tool fills that requirement. It enables you to check cylinder balance by firing individual injectors at 1/2-second increments in three different ranges: 1 pulse of 500 milliseconds, 50 pulses of 10 milliseconds, 100 pulses of 5 milliseconds.

- · Power and output lights indicate test activation.
- Includes wiring harness adapter and instructions.

No. 3398 – Fuel injection pulse tester. Wt., 8 oz.

No. 306677 - Replacement lead. Wt., 2 oz.

#### **General Motors IAC Signal Test Lights**

For checking the electronic control module signal that provides direction to the idle air control motor on General Motors vehicles with throttle body or port fuel injection systems.

No. 3051 - Set consists of Nos. 3052S and 3053S. Wt., 4 oz.

No. 3052S – Signal test light for 1982 and newer GM TBI and PFI fuel injection systems with a square 4-pin connector. Wt., 2 oz.

**No. 3053S** – Signal test light for 1987 and newer GM Model 700 TBI and PFI fuel injection systems with a flat 4-pin connector. Wt., 2 oz.

#### Fiber Optic Noid Lite Extension Cable

- Four-foot length permits easy viewing of Noid Lite signal. Used with OTC's Nos. 7187, 7188, 7601, 7602, 7608, 7828, 6023, and 6266, as well as other brands of Noid Lites.
- Noid Lite is inserted into cup end of extension cable, then plugged into vehicle's wiring harness. Fiber optic cable is routed out of engine compartment with end placed where it can be observed. Engine is cranked, and flashing at end of extension indicates normal injector pulsing voltage.

• Suction cup at end of extension cable permits secure placement on hood, fender, windshield, etc., without damage to surface.

No. 6260 – Fiber optic Noid Lite extension cable. Wt., 5 oz.

**74 OTC** 

# FUEL SERVICE TOOLS Fuel Service Tools

#### Full-Coverage Disconnect Tool Set

If you're working on Chrysler, Ford, or General Motors vehicles, this set will make your job easier. The tools are designed for heater hoses, transmission oil coolers, air conditioning and fuel lines. They're approved by vehicle manufacturers and will not damage the fittings being disconnected. Tool Nos. 518092, 518896, 518897, 518898, 518899, 518900, and 518901 are spring-loaded in the closed position to deflect any spray that occurs when lines are disconnected.

· Comes in blow-molded case.

No. 6508 - Disconnect tool set. Wt., 4 lbs., 8 oz.



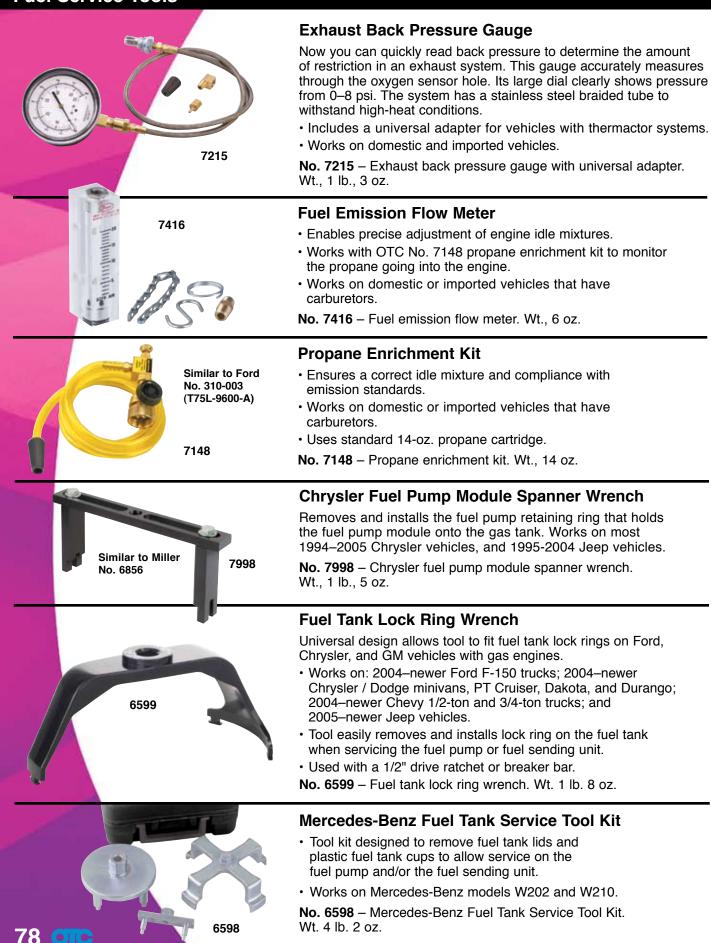
#### Contents of set:

	Tool	Description
S. S.	440384	GM hydraulic clutch line disconnect tool.
	440486	GM transmission oil cooler line.
	511410	Fuel line disconnect tool.
A.	511413	Fuel line disconnect tool.
P	518902	Heater hose disconnect tool.
	519158	Fuel line disconnect tool set.
	518582	Fuel line disconnect tool.
	518583	Fuel line disconnect tool.
	518584	Fuel line disconnect tool.
	518896	Fuel line disconnect tool. (Yellow, 3/8")
	518897	A/C spring lock coupling tool. (Black, 5/8")
	518898	A/C spring lock coupling tool. (Blue, 1/2")
	518899	Fuel line disconnect tool. (Green, 1/2")
	518900	A/C spring lock coupling tool. (Red, 3/8")

	Tool	Description
	518901	A/C spring lock coupling tool. (White, 3/4")
R	519067	Fuel line disconnect tool.
Ð	519068	Fuel line disconnect tool.
P	519151	Quick disconnect tool.
C S	519152	Oil cooler line disconnect tool.
( ) C	519153	Clutch coupling tool.
	519154	Fuel line coupling tool.
M	519155	Chrysler fuel line disconnect tool.
	519156 	Ford heater hose disconnect tool.
22	519157	GM heater line quick connect separator.
	519159	Oil cooler line disconnect tool.







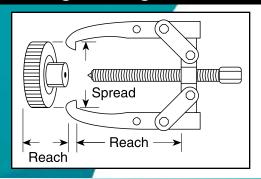


# **Quick Finder Index...**

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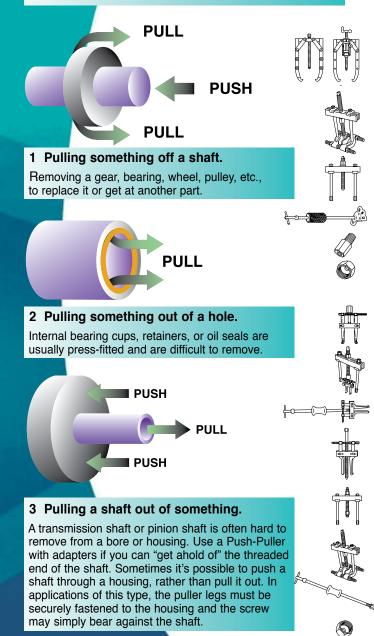


## **PULLERS** Selecting the "Right" Puller



**General Rule of Thumb:** Manual pullers require that the puller screw be at least half as large (in diameter) as the shaft of the pulling job.

Hydraulic pullers need the maximum force exerted in tons to be 7–10 times the diameter of the shaft in inches.



#### You can solve the 3 basic pulling problems...

The first thing you have to do is identify exactly what your particular pulling problem is. Once you recognize the problem, you can go on to select the right tool to solve it.

#### How to select the "RIGHT" puller

**1: Determine the type of puller or puller combination.** Which puller type is best for "getting a grip" on the part? Is a combination of puller types required?

**2: Determine the "REACH" needed.** The puller you select must have a "reach" equal to or larger than the corresponding sizes of the part.

**3: Determine the "SPREAD" needed.** The width of the part to be pulled will determine the "spread" required.

**4: Estimate the force required.** A puller with the correct "reach" and "spread" will **usually** have enough power. When in doubt, always use the next larger size. More power may be needed for rusted parts, or when the "area of resistance" is large.

#### The tools to use when pulling something off a shaft:

Jaw-type puller, either manual or hydraulic. (For extra force and convenience use a hydraulic puller.) Both are available in 2- or 3-jaw versions and are used to grip the outer circumference of an attachment.

**Bearing pulling attachment**. Provides "knife-like" edges to get behind the component, or when there isn't a good gripping area on the part to be pulled.

**Push-Puller**<sup>®</sup> with attachments. External-internal adapters can thread directly into tapped holes on a component. The splitter gets behind the component to prevent damage to the part.

**Slide hammer** puller with selected attachments for multiple light-duty pulling tasks.

A variety of OTC **adapters** can be used to protect a shaft, bridge a hole, thread into tapped holes, or assist installation.

#### The tools to use when pulling something out of a hole:

**Internal pulling attachments** have narrow jaws which extend through the center of the part to be pulled. They provide a straight pull and avoid damage to housings. Designed for use with Push-Pullers or slide hammer pullers.

**Push-Puller** in combination with internal pulling attachment. Both mechanical and hydraulically powered versions are available.

Here a **slide hammer puller** is combined with an internal pulling attachment. Ideal for removing parts from blind holes, especially when there is no housing to brace puller legs against.

When there is a shaft to bear against, a **forcing screw** of the correct size may be used in combination with an internal pulling attachment.

#### The tools to use when pulling a shaft out of something:

**Push-Puller**<sup>®</sup> with threaded adapter. Use a mechanical or hydraulic puller, depending on the size of the shaft to be pulled.

When the housing lacks sufficient surface for the puller legs to bear against, a **pulling attachment** may be used to provide support.

Slide hammer puller with threaded adapter – either external-internal or internal can be used.

**Internal adapters** are fastened to the external threaded end of the shaft to pull while pushing against the housing.

**External-internal adapters** are threaded into the shaft to pull it while pushing against the housing.

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## **PULLERS** Operator Safety Comes First

Your pulling system exerts tons of force. You must respect this force, and observe safety precautions at all times.

#### A Caution

It is impossible to predict the exact force required for every pulling job: setup requirements and the size, shape, and condition of the parts being pulled vary a great deal. In addition, the OTC Pulling System is so versatile, it is possible that components in a pulling setup may have different tonnage ratings. The lowest "capacity" component, then, determines the capacity of the setup. For example: When an accessory with a 1-ton capacity is used with a 10-ton capacity puller, the setup can be used only at a force of one ton.

These tools should be used only by trained personnel familiar with them. Always wear eye protection during a job, since work parts, or the pulling tool itself, may break and parts may fly. It is recommended to cover the work with an OTC Protective Blanket or use a shield while force is being applied.

If you are at all unsure which tool or attachment to select, contact Technical Services.

#### A Few Easy Tips to Remember

#### Wear safety glasses at all times!

You have only one set of eyes, so protect them from possible flying parts.

#### Keep your pulling tools in shape!

Clean and lubricate the puller's forcing screw frequently, from threads to tip, to ensure long service life and correct operation.

#### Cover work with a protective blanket!

With high forces being exerted on the part being pulled, breakage may sometimes result. By covering the work with a protective blanket, the user reduces the danger of flying parts.

#### Apply force gradually!

The component should give a little at a time. Do not try to speed up removal by using an impact wrench on the puller screw.

#### Use the right size puller!

If you have applied maximum force and the part has not moved, go to a larger capacity puller. Resist sledging.

#### **Protective Blankets**

Think of them as "security blankets." They wrap around pulling, pressing, and other high-force jobs to protect you and your employees from work-related injuries as much as possible. They're made of high tensile, tear resistant ballistic nylon – similar to military flak jackets – that, when tested, withstood the shattering of a neck-down grade 8 bolt without any visible damage.

**NOTE:** Always reduce the force from the workpiece prior to removing the blanket. Protective blankets may afford protection from injuries to users and others should part breakage occur. Because of the variety of situations that require guarding, it is the user's responsibility to determine the best method of protection.

No. 1230PB - Protective blanket. 12" x 30". Wt., 2 lbs., 3 oz.

No. 2036PB - Protective blanket. 20" x 36". Wt., 3 lbs.

No. 2860PB - Protective blanket. 28" x 60". Wt., 7 lbs.



#### **Grip-O-Matic pullers**

Align puller legs and jaws.

Be sure the setup is rigid and the puller is square with the work.

Mount puller so grip is tight! Tighten the adjusting strap bolts when using a jaw-type puller.



#### **Push-Pullers**

Do not couple puller legs!

The tonnage capacity of a Push-Puller is reduced when longer-than-standard legs are used, or when legs are in compression. The chance of breaking, bending, or misaligning legs increases. Always use the shortest legs possible to do the job.



#### **Bearing pulling attachments**

These attachments may not withstand the full tonnage of the pullers with which they are used. The shape and condition of the part being pulled affects the tonnage at which the puller blocks and/or studs may bend or break. Always select the largest attachment that will fit the part to be pulled.

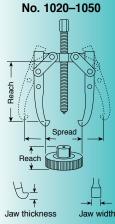
1230PB

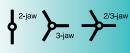
**ORC** 207

## **PULLERS** Mechanical Grip-O-Matic<sup>®</sup> Pullers

#### Mechanical Grip-O-Matic<sup>®</sup> Pullers

OTC has developed the most complete line of gear and bearing pullers, enabling you to remove and install parts for fast, effective repairs. The pullers are forged from quality steel, heat treated, and subjected to rigorous tests which exceed their rated capacity.







WARNING Wear approved eye protection when using pullers. See page 207 for protective blankets for your pulling jobs.

			Tool No.	MA Reach	X. Spread	Screw Size	JA Thickness	W Width	Capacity, Style, and Weight
0	-	t	1020	2-1/8"	3-1/4"	5/16"–24 x 3-7/8"	9/64"	1/4"	1-Ton, 2-Jaw; 5 oz.
			1021	2-1/8"	3-1/4"	5/16"–24 x 3-7/8"	9/64"	1/4"	1-Ton, 3-Jaw; 8 oz.
d line	Y	VII	1022	3-1/4"	4"	3/8"–24 x 4-7/8"	Upper 3/16" Lower 1/8"	Upper 1/4" Lower 1/2"	2-ton, 2-Jaw; 14 oz. (Reversible Jaws)
ou all tive		W	1023	3-1/4"	4-3/4"	3/8"–24 x 4-7/8"	Upper 3/16" Lower 1/8"	Upper 1/4" Lower 1/2"	2-ton, 2/3-Jaw; 1 lb., 5 oz. (Reversible Jaws)
s al-		VPIR/	1024	3-1/4"	6"	9/16"–20 x 6-15/16"	Upper 5/16" Lower 1/4"	Upper 3/8" Lower 3/4"	5-Ton, 2-Jaw; 1 lb., 12 oz. (Reversible Jaws)
ed, h			1026	3-1/4"	7"	9/16"–20 x 6-15/16"	Upper 5/16" Lower 1/4"	Upper 3/8" Lower 3/4"	5-Ton, 2/3-Jaw; 2 lbs., 12 oz. (Reversible Jaws)
	YTY	γŅ	1025	5-1/2"	6"	9/16"–20 x 6-15/16"	Upper 5/16" Lower 1/4"	Upper 3/8" Lower 3/4"	5-Ton, Long 2-Jaw; 2 lbs. (Reversible Jaws)
	$\langle I \rangle$	W	1027	5-1/2"	7"	9/16"–20 x 6-15/16"	Upper 5/16" Lower 1/4"	Upper 3/8" Lower 3/4"	5-Ton, Long 2/3-Jaw; 3 lbs., 10 oz. (Rev. Jaws)
	) del		1035	5"	9"	11/16"–18 x 9"	Upper 5/16" Lower 11/32"	Upper 1" Lower 1"	7-Ton, 2-Jaw; 4 lbs., 8 oz. (Reversible Jaws)
	$(\mathbf{I})$		1037	5"	10-1/2"	11/16"–18 x 9"	Upper 5/16" Lower 11/32"	Upper 1" Lower 1"	7-Ton, 2/3-Jaw; 6 lbs., 2 oz. (Rev. Jaws)
			1036	8-3/4"	9-1/2"	11/16"–18 x 9"	11/32"	1"	7-Ton, Long 2-Jaw; 5 lbs., 6 oz.
	<u>()</u> ()		1038	8-3/4"	11"	11/16"–18 x 9"	11/32"	1"	7-Ton, Long 2/3-Jaw; 8 lbs., 2 oz.
]  ← vidth			1039	11"	12"	13/16"–16 x 12"	9/16"	1"	13-Ton, 2-Jaw; 10 lbs., 13 oz.
	(I)	(1)	1041	11"	12"	13/16"–16 x 12"	9/16"	1"	13-Ton, 2/3-Jaw; 16 lbs., 4 oz.
2/3-jaw	22		1040	15-1/4"	15-1/2"	13/16"–16 x 12"	9/16"	1"	13-Ton, Long 2-Jaw; 13 lbs.
	(I)	(1)	1042	15-1/4"	17"	13/16"–16 x 12"	9/16"	1"	13-Ton, Long 2/3-Jaw; 18 lbs., 12 oz.
J	75		1043	14-1/2"	14"	1"–14 x 13º/2"	13/16"	1-9/32"	17-1/2-Ton, 2-Jaw; 23 lbs.
G	( )		1045	14-1/2"	14"	1"–14 x 13-1/2"	13/16"	1-9/32"	17-1/2-Ton, 3-Jaw; 33 lbs.
ve Ising	75		1044	18-3/4"	16"	1"–14 x 13-1/2"	13/16"	1-9/32"	17-1/2-Ton, Long 2-Jaw; 26 lbs.
S	()	(1)	1046	18-3/4"	16"	1"–14 x 13-1/2"	13/16"	1-9/32"	17-1/2-Ton, Long 3-Jaw; 37 lbs.
bs.	75		1047	15-1/2"	18"	1-1/4"–12 x 15-15/16"	1-1/16"	1-1/2"	25-Ton, 2-Jaw; 37 lbs., 8 oz.
	()		1049	15-1/2"	18"	1-1/4"–12 x 15-15/16"	1-1/16"	1-1/2"	25-Ton, 3-Jaw; 54 lbs.
			1048	22-1/4"	20"	1-1/4"–12 x 15-15/16"	1-1/16"	1-1/2"	25-Ton, Long 2-Jaw; 42 lbs., 12 oz.
		(1)	1050	22-1/4"	20"	1-1/4"–12 x 15-15/16"	1-1/16"	1-1/2"	25-Ton, Long 3-Jaw; 60 lbs.

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### **PULLERS** Hydraulic Grip-O-Matic<sup>®</sup> Pullers

#### Hydraulic Grip-O-Matic® Puller

**No. 1065-1080** Available in 17-1/2 to 50-ton capacities. Reliable single-acting Power Twin ram is matched with a versatile 2-jaw or 3-jaw puller. Lightweight ram can be used in other applications. You also get an adjusting screw, speed crank, and coupler where applicable. Hydraulic pump is not included; see index for pump listings.

Tool	M	AX.	Ram Capacity		W	Screw Size	
No.	Reach	Spread	& Number	Thickness	Width	& Crank No.	Style and Weight
1065	11-1/2"	16"	17-1/2 Ton, No. 4120	13/16"	1-9/32"	1"–8 x 20" No. 24814	17-1/2 Ton, 2-Jaw; 40 lbs.
1064	11-1/2"	16"	N/A	13/16"	1-9/32"	N/A	17-1/2 Ton, 2-Jaw Puller Only; 24 lbs.
1067	11-1/2"	20"	17-1/2 Ton, No. 4120	13/16"	1-9/32"	1"–8 x 20" No. 24814	17-1/2 Ton, 3-Jaw; 53 lbs.
1066	11-1/2"	20"	N/A	13/16"	1-9/32"	N/A	17-1/2 Ton, 3-Jaw Puller Only; 37 lbs.
1073	19-7/16"	26"	30-Ton, No. 4121	1-1/8"	1-5/8"	1-1/4"–7 x 24" No. 27198	30-Ton, 2-Jaw; 91 lbs.
1072	19-7/16"	26"	N/A	1-1/8"	1-5/8"	N/A	30-Ton, 2-Jaw Puller Only; 59 lbs.
1075	19-7/16"	34"	30-Ton, No. 4121	1-1/8"	1-5/8"	1-1/4"–7 x 24" No. 27198	30-Ton, 3-Jaw; 122 lbs.
1074	19-7/16"	34"	N/A	1-1/8"	1-5/8"	N/A	30-Ton, 3-Jaw
1080	19-7/16"	44"	N/A	1-1/8"	1-5/8"	N/A	50-Ton, 3-Jaw Puller Only; 187 lbs.



**Puller components** 

	No.	Description	Capacity in Tons
	24814	Speed Crank	17-1/2
	27198	Speed Crank	30
	29595	Speed Crank	50
	32118	Adjusting Screw	17-1/2
	34758	Adjusting Screw	30
	32698	Adjusting Screw	50
	39448	Lube for pullers	

#### **Push-Pullers®**

**No. 927 – 10-Ton Capacity** Can be used with No. 1123 bearing pulling attachment or No. 679 pulley pulling attachment. May also be used with Nos. 1150, 1151, 1152, or 1153 internal pulling attachments.

**No. 938 – 17-1/2 Ton Capacity** Can be used with Nos. 1124 and 1130 bearing pulling attachments or Nos. 679 and 680 pulley pulling attachments. May also be used with Nos. 1150, 1151, 1153, 1165, or 1166 internal pulling attachments.

**No. 939 – 30-Ton Capacity** Can be used with Nos. 1126 and 1127 bearing pulling attachments or No. 680 pulley pulling attachment (two 8012 adapters are required to connect 680 to puller). Can be used with No. 1165 internal pulling attachment.

	N	IAX.								
Tool No.	Reach	Spread	Screw Size	Notes / W	/eight					
927	8-1/4"	2-1/8" – 7-1/4"	3/4"–16 x 12"		rcing screw tip end is threaded 5/8"-18.					
					legs and No. 24827 leg ends included.					
				Wt., 7 lbs	S.					
Extra Le	egs (pair)	for No. 927 Pus	sh-Puller (Reacl	h equals le	eg length plus 1-1/2" with leg end caps.)					
Tool No.	Leg Len	gth & Wt.		Tool No.	Leg Length & Wt.					
1103	4-3/4"			1102	11-3/4"					
	1 lb.				2 lbs., 4 oz.					
1100	6-3/4"			1101	15-3/4"					
	1 lb., 8 o	Z. 🔍			3 lbs., 4 oz.					
938	11-1/2"	3-1/8"–11-3/4"	1"–14 x 13-1/4"	Leg ends	threaded 5/8"-18. No. 1106 legs and					
				No. 24827 leg ends included. Wt., 20 lbs., 12 oz.						
Extra Legs (pair) for No. 938 Push-Puller (Reach equals leg length plus 2" with leg end caps.)										
Tool No.	Leg Leng	gth & Wt.	-	Tool No.	Leg Length & Wt.					
1107	4-1/2"			1105	22-1/2"					
	2 lbs., 8	0Z.			9 lbs.					
1106	9-1/2"			1108	30"					
	4 lbs., 8	0Z.			11-1/2" lbs.					
1104	16-1/2									
	6 lbs., 8	0Z.	)		LEG LENGTH					
939	10-1/2"	7"–16-1/4"	1-1/2"–12 x	Leg ends	threaded 1"-14. No. 1109 legs and					
			17-1/4"	No. 2839	0 leg ends included. Wt., 44 lbs.					
Extra Le	gs (pair)	for No. 939 Pus	h-Puller (Reach	equals le	g length plus 2-5/8" with leg end caps.)					
Tool No.	Leg Len	gth & Wt.		Tool No.	Leg Length & Wt.					
1109	8"		1 10	1111	28"					
	8 lbs.	-			22 lbs.					
1110	18"	-								
	15 lbs.									



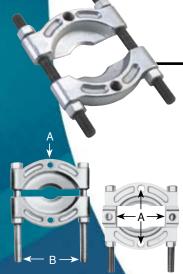
**PULLERS** Hydraulic Push-Pullers

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No. 1062 & 1063 Usable reach equals leg length minus 4-7/8" when using leg ends.

No. 1070 & 1071 Usable reach equals leg length minus 5-7/8" when using leg ends.

No. 1076 Usable reach equals leg length minus 10-5/8".



**A** = Thread of tapped hole in adapter.**B** = Distance between adjusting screws.

#### Hydraulic Push-Puller

**No. 1062, 1063 – 17-1/2" Ton Capacity** Can be used with Nos. 1124 and 1130 bearing pulling attachments or No. 680 pulley pulling attachment. May also be used with No. 1154 internal pulling attachment. Ends of legs are threaded 5/8"–18. Usable reach: 11-5/8".

Tool No.	M/ Reach	AX. Spread	Screw Size	Notes	/ Weight						
1063	18-1/2" 5-3/4"–11-3/4" 1"–8 x 20" F				Puller with No. 1104 legs, No. 24827 leg ends, No. 4120 hyd. ram, No. 32118 adjusting screw, and No. 24814 adjusting crank. 38 lbs.						
1062	18-1/2"	5-3/4"-11-3/4"	1"–8 x 20"	Puller	only. 22 lbs						
Extra	Extra Legs (pair) for No. 1062, 1063 (Reach equals leg length plus 2" with leg end caps.)										
Tool No.	Leg Le	ength & Wt.			Tool No.			Leg Length & Wt.			
1107		4-1/2" bs., 8 oz.		-	1105	22-1/2" 9 lbs.					
1106		9-1/2" bs., 8 oz.			1108	30" 11-1/2 lbs.					
1104		16-1/2" === bs., 8 oz. ===		Note: 3/4"-14 thread on leg upper end.			LENGTH				

**No. 1070, 1071 – 30-Ton Capacity** Can be used with Nos. 1126 and 1127 bearing pulling attachments or No. 680 pulley pulling attachment (two No. 8012 adapters are required to connect No. 680 to puller). Also may be used with No. 1166 internal pulling attachment. Ends of legs are threaded 1"–14. Usable reach: 12-1/8".

Tool No.	MAX. Reach Spread		Screw Size	Notes	/ Weight						
1071	20-1/2"	7"–16-1/4"	1-1/4"–7 x 24"				90 leg ends, No. 4121 hyd. ram, lo. 27198 adjusting crank. 90 lbs.				
1070	20-1/2"	7"–16-1/4"	1-1/4"–7 x 24"	Puller	only. 56 lbs.						
Extra	Extra Legs (pair) for No. 1070, 1071 (Reach equals leg length plus 25/8" with leg end caps.)										
Tool No.	Leg Ler			Tool No.	Leg Length &	k Wt.					
1109	8"		a <u></u> )	a <u></u> )		28"					
	8 lbs.			_	22 lbs.						
1110	18" 15 lbs.					4 thread Is of legs					

**No. 1076 – 50-Ton Capacity** Can be used with Nos. 1128 and 1129 bearing pulling attachments. Ends of legs are threaded 1-1/4"–12. Usable reach: 13-3/8". See pages 211–212 to order threaded adapters for use with these pullers.

Tool No.					/ Weight		
1076	24"	8-1/2"–20-1/2"	1-5/8"–5-1/2 x 30-3/8"	Puller	only. 106 lbs.		
Extra	Legs (pair	) for No. 1076	(Reach equal	s leg le	ngth.) Note: 1	-1/4"-12 thd. on bot	h leg ends.
Tool No.	Leg Ler	ngth & Wt.			Tool No.	Leg Length & Wt.	
1112		24" Ibs.		-	1113	34" 47 lbs.	

#### **Bearing Splitters**

**No. 1121-1130** These versatile accessories feature "knife-like" edges which are easily placed behind the part to secure a gripping surface, even when clearances are extremely limited. When used with an OTC Grip-O-Matic<sup>®</sup> puller, puller jaws grip attachment's outer edge; when used with a Push-Puller, puller legs are threaded into the attachment's two tapped holes.

Tool No.	MAX. Spread	MIN. Spread	А	в	Weight	Application
1121	15/16"	1/4"	15/16"–18	1-11/16"	12 oz.	Use with puller Nos. 1020, 1022, & 1023.
1122	2"	1/8"	3/8"–16	2-7/16"	1 lb., 4 oz.	Use with puller Nos. 1024, 1025, 1026, 1027, 7392, & 7393.
1123	4-5/8"	1/2"	5/8"–18	4-3/8"	5 lbs.	Use with puller Nos. 1035, 1036, 1037, 1038, & 927.
1124	5-3/4"	1/2"	5/8"–18	6"	12 lbs.	Use with puller Nos. 1035, 1040, 1041, 1042, 1065, 1063, & 938.
1130	9"	1/2"	5/8"–18	6"	12 lbs., 9 oz.	Use with puller Nos. 1035, 1040, 1041, 1042, 1065,1063, & 938.
1126	8"	5/8"	1"–14	7-1/8"	19 lbs., 12 oz.	Use with puller Nos. 1047, 1043, & 939.
1127	13-3/8"	3/4"	1"–14	10-1/4"	41 lbs., 12 oz.	Use with puller Nos. 1047, 1073, & 939.
1128	12-7/8"	5"	1-3/4"–12	13"	100 lbs.	Use with puller Nos. 1073, 1079.



#### **Pulley Pulling Attachments**

Attachment clamps down into V-groove to distribute load. Use with Grip-O-Matic $^{\scriptscriptstyle (\!\!\!\!\!)}$  pullers or Push-Pullers.

•	Tool No.	MAX. Spread	MIN. Spread	А	в	Weight	Application
-	679	5-7/8"	1-3/4"	5/8"–18	6"	4 lbs., 4 oz.	Use with puller Nos. 1035, 1036, 1037, 1038, and 927.
	680	10"	1-5/8"	5/8"–18	10-1/16"	22 lbs., 4 oz.	Use with puller Nos. 1039, 1040, 1041, 1063, 1065, and 938.

A = Thread of tapped hole in adapter.B = Distance between adjusting screws.

#### **Internal Pulling Attachments**

Approved by leading bearing manufacturers, OTC's internal pulling attachments remove bearing cups, oil seals, bushings, and other parts from blind holes quickly and easily. Each attachment is designed for use with a corresponding Push-Puller or slide hammer assembly.

Tool	J۵	w							
No.	Spread	Reach	Α	В	Weight	Application			
1153	1-1/2"–5"	2-1/8"	1"–14	5/8"–18	4 lbs., 4 oz.	Use with Nos. 927 and 938 Push-Pullers,			
1150	1-1/2"–6"	4"	1"–14	5/8"–18	4 lbs., 4 oz.	1155 and 1156 slide hammer pullers,			
1152	1-1/2"–6"	4"	-	5/8"–18	3 lbs., 8 oz.	or 24832 and 24833 puller screw.			
1151	1-1/2"–7"	5-1/4"	1"–14	5/8"–18	4 lbs., 8 oz.	Use with Nos. 927 and 938 Push-Pullers, 1155 and 1156 slide hammer pullers, or 24832 puller screw.			
1165	3"–9"	5-7/8"	1-1/2"–12	1"–14	13 lbs., 8 oz.	Use with No. 939 Push-Puller.			
1154	1-1/2"–9"	4"	1"–8	5/8"–18	4 lbs., 8 oz.	Use with No. 1063 hyd. Push-Puller.			
1166	3"–9"	5-7/8"	1-1/4"–7	1"–14	13 lbs., 8 oz.	Use with No. 1071 hyd. Push-Puller.			
	Puller Sc	rews							
24832	13-3/	/4" long		5/8"–18	1 lb.	Use with Nos. 1150, 1151, 1152, and 1153. Acts as a regular forcing screw when threaded directly into the block of pulling attachment.			
24833	5-1/2	" long		5/8"–18	6 oz.	Use with Nos. 1150, 1152, and 1153. Acts as a regular forcing screw when threaded directly into the block of pulling attachment.			



B = Internal thread of tapped role in adapter.

#### Metric Adapter Sets\*

**No. 8110-8140** Add metric capability to your Push-Puller legs or forcing screws! Four different sets to choose from. A storage/organizer case is included with each set.

Teel No	Internet Find	Esternal End	I an adda	
Tool No. 8111	Internal End 5/8"–18	External End M6 x 1.0	Length 2-1/4"	NOTE: The
8112	5/8"-18	M8 x 1.0	2-1/4	adapters in each of these
8113	5/8"-18	M8 x 1.25	2-1/4	sets are also available
8114	5/8"-18	M10 x 1.25	2-1/4	separately. No. 8110 – External/internal
8115	5/8"-18	M10 x 1.25	2-1/4	metric adapter kit. Wt., 3 lbs.
8116	5/8"-18	M12 x 1.25	2-1/4	
8117	5/8"-18	M12 x 1.25	2-1/4	
8121	5/8 - 18		2-1/4	
8121	5/8"-18	M14 x 1.5		No. 8120 – External/internal
		M14 x 2.0	2-1/4" 2-3/4"	metric adapter kit. Wt., 3 lbs.
8123 8124	5/8"-18	M16 x 1.5	-	
	5/8"-18	M16 x 2.0	2-3/4"	
8125	5/8"-18	M20 x 1.5	2-3/4"	
8126 Tool No.	5/8"–18 Std. End	M20 x 2.5 Metric End	2-3/4"	
8131	5/8"–18	Metric End M6 x 1.0	Length 1-5/8"	
8132	5/8"-18		1-5/8"	No. 8130 – External/ internal adapter kit.
8133		M8 x 1.25	1-5/8"	Wt., 2 lbs.,12 oz.
	5/8"-18	M10 x 1.5	1-5/8"	
8134	5/8"-18	M12 x 1.75		
8135	5/8"-18	M14 x 2.0	1-5/8"	
8136	5/8"-18	M16 x 2.0	1-5/8"	
8137 Tool No.	5/8"–18 Female End	M20 x 2.5 Male End	1-5/8"	
			Length	No. 8140 – External/
8141 8142	1"–14 1"–14	M16 x 1.5 M16 x 2.0	3" 3"	internal metric
8142	1"-14	M18 x 1.5	3"	adapter kit.
8144	1"-14	M20 x 1.5	3"	Wt., 5 lbs., 5 oz.
8145	1"-14	M20 x 2.5	3"	
8146	1"–14	M22 x 1.5	3"	

## JLLERS **External-Internal Threaded Adapters**





For use on the ends of Push-Puller legs or forcing screws when pulling shafts, bearing caps, pinions, etc.

Tool No.	Internal End	External End	Length	Tool No.	Internal End	External End	
206437	1/2"–20	5/8"–18	2-1/4"	8019	5/8"–18	1"–14	
8000	5/8"–18	1/4"–20	2-1/4"	8022	5/8"–18	1/8" pipe	
8001	5/8"–18	5/16"–18	2-1/4"	8012	1"–14	5/8"-18	(
8002	5/8"–18	7/16"–14	2-1/4"	8011	1"–14	5/8"-11	
8003	5/8"–18	7/16"–20	2-1/4"	8014	1"–14	3/4"-16	
8004	5/8"–18	3/8"–24	2-1/4"	8016	1"–14	3/4"-10	
8005	5/8"–18	3/8"–16	2-1/4"	8020	1"–8	5/8"-18	
8006	5/8"–18	1/2"-20	2-1/4"	8021	1"–8	1"–14	
8007	5/8"–18	1/2"–13	2-1/4"	8023	1-1/4"–12	1"–14	
8008	5/8"–18	9/16"–18	2-1/4"	8024	1-1/4"–12	1-3/4"-12	
8009	5/8"–18	9/16"-12	2-1/4"	8025	1-1/4"–7	5/8"-18	
8010	5/8"–18	5/8"–11	2-1/4"	8027	1-1/4"–7	1"–14	
8013	5/8"–18	3/4"–16	2-1/4"	8029	1-5/8"-51/2	1"–14	
8015	5/8"–18	3/4"–10	2-1/4"	8028	1-5/8"-5 <sup>1</sup> /2	1"–8	
8017	5/8"–18	7/8"–14	2-1/4"	8030	3/4"–16	5/8"–18	
8018	5/8"–18	7/8"–9	2-1/4"				

#### **Internal Threaded Adapter Set**

For use on the ends of Push-Puller legs or forcing screws to aid in the removal and installation of shafts, axles, and housings.

No. 8044 - Internal adapters. Wt., 3 lbs.

Tool No.	Internal End "A"	Internal End "B"
8035*	1/2"–20	5/8"–18
8036*	1"–14	1"–14
8037	5/8"–18	5/8"–18
8038	5/8"–18	3/4"–16
8039	5/8"–18	7/8"–14

Tool No.	Internal End "A"	Internal End "B"		
8040	5/8"–18	1"–14		
8041	5/8"–18	1-1/8"–12		
8042	5/8"–18	1-1/4"–12		
8043*	5/8"–18	1-1/2"–12		
*Not included in set No. 8044. Order sepa-				

Length 2-1/4" 2-1/4" 3-3/16" 2-1/2" 2-1/2" 2-1/2" 3" 3" 4-1/2" 4-3/4" 4" 4" 4" 4" 2-1/4"

rately. All adapters are available separately.

#### **Step Plate Adapter Sets**

Necessary for pulling and installing bearings, gears, or other parts found on hollow shafts or housings. They may be used with Grip-O-Matic<sup>®</sup> pullers and Push-Pullers<sup>®</sup>, as well as shop presses. All adapters are available separately.

**No. 8074** – Wt., 1 lb., 5 oz.

<b>NO. 8076</b> – Wt., 10 IDS., 6 OZ.					
Tool No.		Set No 8075		Dia."A"	Dia."B"
8057	•	•		1"	3/4"
8058	•	•		1-1/8"	7/8"
8059	•	•		1-1/4"	1"
8060	•	•		1-3/8"	1-1/8"
8061	•	•		1-5/8"	1-1/4"
8062	•	•		1-3/4"	1-3/8"
8063		•		1-7/8"	1-1/2"
8064		•		2"	1-5/8"
8065		•		2-1/8"	1-3/4"

No. 8075 - Wt., 5 lbs., 5 oz.

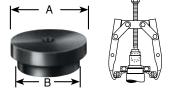
Tool No.	Set No 8075		Dia."A"	Dia."B"
8066	•		2-3/8"	1-7/8"
8067	•		2-1/2"	2"
8068		•	2-5/8"	2-1/8"
8069		•	2-3/4"	2-1/4"
8070		•	2-7/8"	2-3/8"
8071		•	3"	2-1/2"
8072		•	3-1/4"	2-3/4"
8073		•	3-1/2"	3"

#### **Shaft Protector Set**

Designed to protect shaft centers from distortion when extreme pressures are applied with either Grip-O-Matic<sup>®</sup> pullers or Push-Pullers. Shaft protectors are available separately.

No. 8056 - Shaft protectors. Wt., 1 lb., 2 oz.

Tool No.	"A"	"B"	"C" (60°)	"D" (60°)	Tool No.	" <b>A</b> "	"B"	"C" (60°)	"D" (60°)
8050	1-1/2"	3/4"	3/8"	7/16"	8053	3/4"	3/4"	1/4"	1/4"
8051	1-1/4"	3/4"	3/8"	3/8"	8054	5/8"	5/8"	1/4"	1/4"
8052	1"	3/4"	3/8"	5/16"	8055	5/8"	5/8"	3/16"	3/16"









212 010



#### **Reversible-Jaw Slide Hammer Pullers**

#### **Reversible-Jaw Slide Hammer Pullers**

Here are two extremely versatile pullers, which will accomplish many pulling jobs involving gears, bearings, outer races, grease retainers, oil seals, etc. Either two or three puller jaws may be used to handle "inside" pulling jobs such as bearing cups and outer races, as well as regular "outside" pulling jobs. The basic slide hammer unit can be removed and used independently. The No. 1177 slide hammer puller has a 5 lb. hammer, and the No. 1176 has a 2-1/2 lb. hammer.

No. 1176 – Puller with 2-1/2 lb. hammer, 2-way and 3-way head, 27" long. Wt., 8 lbs.

No. 1177 - Same as 1176, except has a 5 lb. hammer. Wt., 10 lbs., 8 oz.

#### Slide Hammer Pullers with Cup Pulling Attachments

These pullers combine a basic slide hammer unit with a No. 1152 internal pulling attachment (described on page 211). Ideal for removing bearing cups, outer races, and oil seals from blind holes. Upon removal of the internal pulling attachment, the basic slide hammer unit, which has a 5/8"–18 threaded end, may be used with various adapters for a multitude of pulling jobs.

**No. 1157** – Slide hammer puller, consisting of an 1152 internal pulling attachment and an 1156 basic slide hammer unit with a 2-1/2 lb. hammer. Wt., 9 lbs., 12 oz.

**No. 1158** – Slide hammer puller (not shown), consisting of an 1152 internal pulling attachment and an 1155 basic slide hammer unit with a 5 lb. hammer. Wt., 12 lbs., 4 oz.

#### **Basic Slide Hammer Units**

May be used with an OTC internal pulling attachment (page 211), or with internal or external-internal threaded adapters (page 212).

No. 1155 – Basic slide hammer unit is 24" long with a 5 lb. hammer and a 5/8"–18 threaded end. Wt., 7 lbs., 4 oz.

**No. 1156** – Basic slide hammer unit is 24" long with a 2-1/2 lb. hammer and a 5/8"–18 threaded end. Wt., 4 lbs., 12 oz. (not shown)

**No. 6501** – Basic slide hammer unit is 17" long with a 1-3/4 lb. hammer and a 1/2-20 threaded end. Wt., 3 lbs.

#### **Pilot Bearing Pullers**

These very versatile pullers are built specially for inside pulling jobs, and particularly for removing flywheel pilot bearings on automobiles, trucks, and tractors. Also very practical for pulling motor, generator, and magneto bearings.

Too No		I.D. S Min.	Spread Max.	Wt. (Ibs./oz.)
1170	3/4"	1/2"	1-1/2"	4/14
1171	l 1"	7/8"	2-1/8"	4/14
1172	2 1-3/4"	1/2"	2"	4 / 14
_				

1-1/4"

3-1/2

1"

4-1/2'

#### **Special Slide Hammer Puller**

Ideal for pulling jobs in very close quarters, as in removal of small-bore bushings, bearings, oil seals, etc. Internal pulling attachment has a jaw spread of 1/2" to 1-3/8", adjusted by turning the slide hammer handle. Handle end has a 1/2"–20 thread.

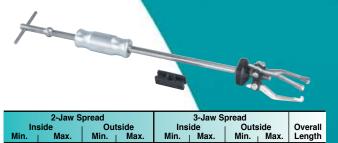
No. 1173 - Slide hammer puller with head assembly. Wt., 3 lbs., 8 oz.

No. 1174 – Head assembly only. Wt., 10 oz.

#### Slide Hammer Puller

Just 8-1/2" long to fit into tight spots, but its 1-1/2 pound hammer gives you a little extra muscle for stubborn jobs. It's perfect for pulling injector nozzles. The shank is threaded 1/2" –20 and has a 5/8" –18 threaded adapter included. Works with many OTC pulling attachments.

No. 5028 - Slide hammer puller. Wt., 2 lbs.



1-1/2"

4-1/4"

1-1/2" 4-1/2"

27"

ent					
Ζ.	Sp Min.	read Max.	Reach	Overall Length	
	1-5/8"	6"	4"	28"	







1173

## **PULLERS** Grip Wrench Adapters & Bearing Pullers





(7393)

(1177)

#### **Multipurpose Puller Set**

This assortment of puller tools gives you a wide range of job versatility. You get a 5 lb. slide hammer puller, hub puller, two sizes of OTC Grip-O-Matic® jaw-type pullers, a bearing pulling attachment, plus a cross-bar gear and pulley puller, all contained in a handy plastic storage case.

No. 1181 - Multi-purpose puller set. Wt., 25 lbs.

Set No.	1181 consists of:
No.	Description
1177	Slide hammer puller with a 5 lb. hammer, 2-way and 3-way heads. Reversible: either two or three jaws may be used to handle both "inside" and "outside" pulling jobs.
7208A	Front hub puller for servicing front-wheel-drive cars. Includes a spare locknut, which permits use with a No. 1177 slide hammer for rear axle flanges.
1023	2-ton combination 2- or 3-jaw Grip-O-Matic puller. Has 3-3/8" max. reach, 4-3/4" max. spread.
1027	5-ton combination 2- or 3-jaw Grip-O-Matic puller. Has 5-1/2" max. reach, 7" max. spread.
7393	Bar-type gear and pulley puller with a 5-1/2" long screw. Includes two hex head cap screws, 3/8"–16 x 3" long. Spread range: 1-1/2" to 4-1/4".
1122	Bearing pulling attachment for use with No. 1027 and No. 7393 pullers. Has 2" max spread, 1/8" min. spread.

#### Cone-type Puller

Reversible jaws permit handling of both internal and external pulling jobs. The 2-way/3-way head permits assembly of puller to suit the job at hand. Turning the cone on the puller head securely locks its jaws on the part to be removed. Puller reach: 2-7/8"

2-jaw spread: 3-jaw spread: Inside: 1-1/2" to 4-1/2" Inside: 1-1/2" to 4-3/4" Outside: 3/4" to 5" Outside: 1" to 4-1/2" No. 1184 - Cone-type puller. Wt., 2 lbs., 6 oz.

#### **Bearing Cup Remover**

Ideal for servicing hubs on today's popular front-wheel-drive small cars. The cone holds the jaws in place during pulling. No. 7136 is perfect for pulling internal bearing cups, seals, bushings, etc. Jaw spread: 15/16" to 3-1/4", reach to 3-1/2". Use with any slide hammer having a 5/8"-18 thread (OTC No. 1155 or No. 1156 or the No. 927 Push-Puller).

No. 6542 - Universal bearing cup remover. Wt., 1 lb., 8 oz.

#### **Pilot Bearing Pullers**

Designed to pull flywheel pilot bearings in close quarters where a slide hammer cannot be used. Operates on many models with engine in chassis. No. 7318 - Pilot bearing puller. Capacity: 1/2" to 1-1/2". I.D. reach: 3/4". Wt., 3 lbs., 7 oz. No. 7319 - Pilot bearing puller. Capacity: 7/8" to 2". I.D. reach: 1". Wt., 3 lbs., 8 oz.

#### "Silver Slapper" 8-Way Slide Hammer Puller Set

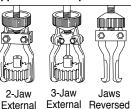
You can pull flange-type rear axles, stubborn oil seals and bearings, and other press-fit parts. Jaws can be set up for 2/3-way internal or external pulling jobs.

No. 1179 - 8-way slide hammer puller set with a 5 lb. hammer and attachments. Wt., 12 lbs.

#### Set No. 1179 consists of:

No.	Description
1155	Slide hammer w/5 lb. hammer
7372	Rear axle pulling attachment
24544	3-way cross-head
24545	Cone
27241	2-way cross-block
27315	Puller hook attachment
34698	Pulling jaws (3) for internal or external pulling jobs
205378	Grip wrench adapter w/single lead (wrench not included)
205377	Dent puller attachment

Ap	plication	Exam	ples



Ø



(7208A)

(1122)

1184

6542

**OTC** 215

# PULLERS Slide Hammer Puller Sets





The tools you need for flange-type rear axle and bearing removal on most late model passenger cars and light trucks. Set includes the No. 7374 rear axle pulling plate and a 5 lb. slide hammer. The axle bearing pullers, used with the slide hammer, make short work of removing semi-floating rear axle bearings.

No. 7792 - Rear axle puller set. Wt., 11 lbs., 4 oz.

#### Set No. 7792 consists of:

No.	Description
7374	Rear axle pulling plate with a 5 lb. slide hammer.
7495	Rear axle bearing puller. Fits a min. bearing tube I.D. of 1" and a max. axle tube I.D. of 1-7/8".
7496	Rear axle bearing puller. Fits min. bearing tube I.D. of 5/16" and max. axle tube I.D. of 2-3/8".
7497	Rear axle bearing puller. Fits min. bearing tube I.D. of 1-3/8" and max. axle tube I.D. of 2-7/8".
27315	Puller hook for use with 5 lb. slide hammer in set. Removes oil seals, bearings, etc.

#### 9-Way Slide Hammer Puller Set

Pulls flange type rear axles and most front wheel drive hubs.

- Internal and external jaws provide a variety of combinations to pull bearings, gears and seals.
- · Two and three way cross blocks and cone provide the perfect jaw configuration for most jobs.
- · Set also includes a grip wrench adapter and a dent puller attachment for sheet metal or other unique pulling requirements.

#### No. 4579 - 9-Way Slide Hammer Set.



Our two most popular slide hammer puller sets-the Silver Slapper and the Silver Slapper Plus-now come packaged in a convenient plastic, blow-molded carrying/storage case. They're the same great sets with the same versatile pullers and attachments, now made even better with the addition of an organizer case. Or, if you already own either our No. 1179 or No. 1189 puller sets, we offer the plastic case separately. The case will hold either set.

No. 7947 - Eight-way slide hammer puller set. Same contents as No. 1179 Silver Slapper set, but includes plastic carrying/storage case. Wt., 19 lbs.

No. 7948 - Ten-way slide hammer puller set. Same contents as No. 1189 Silver Slapper Plus set, but includes plastic carrying / storage case. Wt., 25 lbs.

No. 63106 - Puller storage case. Blow-molded plastic. Wt., 7 lbs.

#### Slide Hammer Puller Set

This useful set contains OTC's popular No. 1176 reversible-jaw slide hammer puller, plus an assortment of special jaws and adapters. You get all the versatility of the No. 1176 (described fully on page 213), plus attachments for pulling various size pilot bearings, oil seals, bushings, timing gears, harmonic balancers, and other tightly fitted parts!

No. 1178 - Slide hammer puller set. Wt., 10 lbs., 3 oz.

No. 1178	set consists of:
No.	Description
1176	Reversible-jaw slide hammer puller with 2-1/2 lb. hammer
44195	Medium jaw (3 incl.)
32054	Pilot bearing jaw (3 incl.)
44148	Long jaw (3 incl.)
27315	Puller hook. Removes oil seals, bearings, etc.
27241	2-way cross head
36578	Cross block. Removes timing gears, harmonic balancers, pulleys, other parts having tapped holes. Uses cap screws up to 3/8" diameter. Spread with 3/8" dia. cap screws: 1-7/8" – 5-5/8".







	2-Jaw Spread						3-Jaw Spread					
Tool No.	Ins Min.			Outside Min.   Max.		Tool No.	Inside Min.   Max.			itside Max.		
44195	1-1/2"	4-1/2"	3/4"	5"		44195	1-1/2"	4-3/4"	1"	4-1/2		
32054	3/4"	2-3/8"	-	-		32054	1"	2-3/4"	-	-		
44148	2-3/4"	5-1/2"	3/4"	7-1/2"		44148	3-1/4"	6-1/4"	1"	6-1/4		
34698	1-1/4"	3-1/2"	1"	4-1/2"		34698	1-1/2"	4-1/4"	1-1/2"	4-1/2		

216 010



#### **Blind Hole Puller Set**

This set provides a complete selection of expanding collets ranging in size from 5/16" to 1-3/4". Collet is placed through bore of part to be removed, then expanded with actuator pin so that lips of collet secure a positive grip for pulling. Force is exerted by means of a forcing screw and a bridge assembly or a slide hammer. Individual pieces can be ordered separately.

No. 981 - Blind hole puller set. Wt., 21 lbs.

Set

t No. 9	81 consists of:					6	8	1	8	8
No.	Description	No.	Description	No.	Descri	ption				N
4835	Forcing screw	28253	Actuator pin, 3/16" dia., for	33857	Collet	: 3/8"	to 7/	16"		338
4836	Forcing screw nut		use w/collets 33858-33862	33858	Collet	7/16	6" to 1	/2"		338
2185	2-1/2 lb. hammer	28256	Actuator pin, 1/2" dia., for use	33859	Collet	: 1/2"	to 5/	8"		338
)8627	Shank and tee bar assembly		with collets 33863-33865	33860	Collet	5/8"	to 3/	4"		338
8250	Actuator pin, 1/8" dia., for use		Metal box (not shown)	33861	Collet	3/4"	to 7/	8"		413
	with collets 33856 & 33857	33856	Collet 5/16" to 3/8"							

#### Blind Hole Bearing Puller Set

- For pulling jobs requiring an internal pull.
- Set includes four collets, which fit a wide range of applications. Select the appropriate sized collet by comparing it with the application. Insert the collet, expand it to fit the hole, then attach the slide hammer.
- Four collet sizes: 7/16" to 1/2", 9/16" to 11/16", 5/8" to 1", and 1" to 1-1/4".
- Set includes a 2-1/2 lb. slide hammer with a T-handle.
- · Housed in a blow-molded plastic storage case.

No. 4581 - Blind hole bearing puller set. Wt., 7 lbs., 2 oz.

#### A/C Clutch Pulley Puller Set

- For removal of stubborn air conditioning clutch pulleys. Also can be used on many alternator, generator, power steering, and crankshaft pulleys, harmonic balancers, and fiber timing gears.
- Set includes drop-forged components: one 3/4"-16 x 5" live center forcing screw, 5-1/2" crossbar with 3 spread settings, two pairs of jaws, and a clamp bolt.
- Spread: 3" to 5"; Reach: 1" to 5".
- Includes a blow-molded plastic case.

No. 4536 - A/C clutch pulley puller set. Wt., 4 lbs., 11 oz.

#### Multipurpose Bearing and Pulley Puller Set

- For a wide range of pulling jobs, including: bearings, alternators, generators, power steering and crankshaft pulleys, timing gears, and harmonic balancers.
- · Set includes drop-forged components, which can be used in a variety of combinations.

Contents of Set:

- 2 Forcing Screws (live center): 3/4"-16 x 6-11/16" & 3/4"-16 x 5"
- 2 Cross-bar Yokes: 3 pin-hole @ 3-1/4" to 5-1/2", 2 pin-hole @ 2-3/8" to 3-3/8"
- 2 Clamp Bolts
- 3 Pairs of Puller Jaws: 1-3/8" Max, 1-5/8" Max, 1-3/4" Max
- 1 Pair of Jaw Pins with Ball Spring
- 3 Pairs of Capped Bolts
- Spread: 3" to 5", Reach: 1" to 2-1/4"
- · Housed in a blow-molded plastic storage case.

No. 4534 - Multipurpose bearing and pulley puller set. Wt., 8 lbs., 2 oz.



No.	Description	No.	Description
33857	Collet 3/8" to 7/16"		Collet 7/8" to 1"
33858	Collet 7/16" to 1/2"		Collet 1" to 1-1/4"
33859	Collet 1/2" to 5/8"	33864	Collet 1-1/4" to 1-1/2'
33860	Collet 5/8" to 3/4"		Collet 1-1/2" to 1-3/4"
33861	Collet 3/4" to 7/8"	41331	Bridge

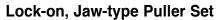








1180



Components can be assembled to create several versatile puller versions for both internal and external pulling tasks. The puller head is turned to securely lock the jaws onto the part being removed. Both a 2-way and 3-way puller head are included, plus three long-reach and three short-reach puller jaws. Plastic storage box included. Easily removes gears, bearings, timing gears, harmonic balancers, and other press-fitted parts.

No. 1182 – Jaw-type puller set. Wt., 6 lbs., 10 oz.

#### **10-Ton Capacity Push-Puller Set**

Contains three popular OTC bar-type pullers in one versatile set, packed in a handy plastic storage case. Tools included permit damage-free pulling of gears, bearings, harmonic balancers, and other parts having tapped holes. Ideal for servicing heavy-duty trucks, off-road construction equipment, and machinery.

No. 1180 - 10-ton push-puller set, in plastic case. Wt., 25 lbs.

Set No. 1180 consists of:

No.	Description
	<b>10-ton Push-Puller</b> , <b>8-3/8</b> " reach, 2-1/8" to 7-1/4" spread. 6-3/4" puller legs. Other leg sizes are available separately. (See pages 209–210.)
522	Gear and pulley puller; spread range when used with 1/2" cap screws: 2" to 7-3/4". Cap screws not included.
7393	Gear and pulley puller with standard 5-1/2" forcing screw, plus special 13" forcing screw. Includes two hex head cap screws, 3/8"–16 x 3" long. Special range: 1-1/2" to 4-1/4".



This combo pack contains four of OTC's most popular bearing splitters, plus a pulley pulling attachment. A rugged organizer case is included, enabling you to keep the tools together for instant use.

#### Set No. 1183 consists of:

No.	Description			
1121	Bearing splitter. Has 15/16" max. spread and 1/4" min. spread.			
1122	Bearing splitter. Has 2" max. spread and 1/8" min. spread.			
1123	Bearing splitter. Has 4-5/8" max. spread and 1/2" min. spread.			
1130	Bearing splitter. Has 9" max. spread and 1/2" min. spread.			
679	Pulley pulling attachment with a 5-7/8" max. and 1-3/4" min. spread			
No. 1183 – Bearing splitter combo set. Wt., 30 lbs., 5 oz.				

No. 62885 - Organizer case only (for 1183). Wt. 5 lbs., 5 oz.



1183

#### 5-Ton Bar-type Puller/Bearing Separator Set

- This combination set includes our two most popular bearing "splitters" (2" and 3"), four sets of hex push-puller legs, and a bar-type puller head with a 9/16" forcing screw. Separator tools are used with bar puller and legs for a wide variety of pulling jobs.
- The 5" puller cross-bar with a 6-1/4" forcing screw and each of the bearing separators may be used separately or in combination with other pullers or tools.
- A blow-molded plastic storage case keeps set contents organized and protected from loss.

No. 4518 – Bearing separator/bar-type puller set. Wt., 10 lbs., 8 oz.



#### Flange-Type Puller Combination

Two specialty pullers in one box. You get a flange-type puller for removal of harmonic balancers, timing gears, and other parts with two or three tapped holes. You also get a steering wheel, pulley, and flywheel puller.

**No. 525** – Flange-type puller combination. Includes flange-type puller and steering wheel puller with four sets of cap screws. Wt., 5 lbs., 8 oz.

#### Flange-Type Puller

Heavy-duty flange puller features a live center forcing screw. Includes two live center forcing screw tips and two sets of commonly used automotive bolts. Puller will work on bolt circles from 1-1/2" to 4-1/4". Three cap screws,  $3/8-24 \times 3$ " long, and three cap screws,  $3/8-16 \times 3$ " long.

No. 6930 - Flange-type puller. Wt., 3 lbs., 4 oz.

#### 7-Ton Capacity Four-In-One<sup>™</sup> Puller Set

With the parts included in the PA7, you can quickly assemble a 2/3-jaw puller with standard or long reach. 7-ton capacity, the max. reach of 8-3/4", and max. spread of 11" make it ideal for hundreds of pulling jobs.

No. PA7 – Four-in-one puller set, 7-ton cap. Standard jaw max. reach: 5". Max. spread: 10-1/2". Long jaw max. reach: 8-3/4". Max. spread: 11". Wt., 12 lbs.

#### Flange-Type Puller Set

Covers almost every car, pick-up, SUV, and small engine. Capable of handling almost every two- or three-way bolt pull possible. For use on a variety of jobs: harmonic balancers, steering wheels, crankshaft pulleys, and gears. Storage tray and detailed application chart included. Slotted holes in puller flange permit cap screws to be positioned to handle bolt circles from 1-1/2" to 4-1/4".

Includes three each of the following washer head bolts (Grade 8):

 M8 x 1.25 x 90 mm
 3/8-16 UNF x 3"
 M8 x 1.25 x 90 mm

 1/4-28 UNF x 3"
 M10 x 1.5 x 35 mm
 M8 x 1.25 x 60 mm

 5/16-24 UNF x 3"
 5/16-18 UNF x 3.5"
 3/8-16 UNF x 4.5"

 3/8-24 UNF x 1.5"
 3/8-16 UNF x 2"

 Special Stepped Bolts – 1990 & newer GM 3300–3800 V-6 crankshaft pulleys

No. 6294 – Flange-type puller set. Wt., 7 lbs., 4 oz.

6294

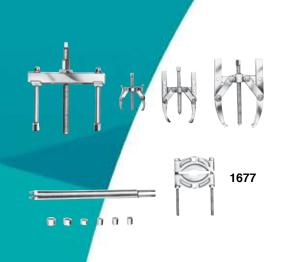
525

#### 6930









#### 17-1/2 Ton Capacity Puller Set

This puller set gives you the versatility you want and the tonnage capacity you need to tackle parts removal and installation on many models of cars, trucks, tractors, power shovels, road building machinery, etc. Maintenance operations involving the removal and replacement of gears, bearings, wheels, and other press-fit parts can be done with ease.

No. 1677 - 17-1/2 ton capacity puller set. Wt., 65 lbs.

No. 1621 – Board (3' x 4') for storing No. 1677 set (not included with set). Wt., 37 lbs.

No.	Description	No.	Description
938	Push-Puller w/ 9-1/2" legs		Internal threaded adapters
1104	16-1/2" legs for 938 (pr.)	8037	5/8"–18 x 5/8"–18
1024	2-jaw puller	8038	5/8"-18 x 3/4"-16 (2)
1036	2-jaw puller	8039	5/8"–18 x 7/8"–14
1039	2-jaw puller	8040	5/8"–18 x 1"–14
1130	Bearing splitter	8041	5/8"-18 x 1-1/8"-12
		8043	5/8"–18 x 1-1/2"–12

# 

#### 13-Ton Capacity Puller Set

This versatile 13-ton capacity puller set removes gears, bearings, shafts, pinions, bearing outer races, and other tightly fitted parts. The set includes a Push-Puller, Grip-O-Matic<sup>®</sup> pullers, bearing pulling attachments, specialized pullers, and many accessories. You can work on all makes and models of cars and light trucks with this set.

No. 1675 – 13-ton capacity puller set. Wt., 74 lbs.

No. 1620 – Board (3' x 4') for storing No. 1675 set (not included with set). Wt., 40 lbs.

No.	Description	No.	Description
927	Push-Puller w/ 6-3/4" legs	1176	Slide hammer puller
1101	15-3/4" legs for 927 (pr.)	7310A	Pitman arm puller
1022	2-jaw puller	8075	Step plate adapter set
1024	2-jaw puller	8035	Internal threaded adapter:
1035	2-jaw puller		1/2" –20 x 5/8" –18 (2)
1039	2-jaw puller	8044	Internal threaded adapter set
7392	Gear and pulley puller	1152	Bearing cup pulling attach.
518	Flange-type puller	1121	Bearing splitter
7403	Steering wheel puller	1122	Bearing splitter
1170	Pilot bearing puller	1123	Bearing splitter



1676

#### **Strong Box Puller Set**

Here's a set of pullers that gives you almost unheard of versatility. You get eight pullers, five attachments, and extra puller jaws. They enable you to pull gears, bearings, pulleys, wheels, and more on cars and light trucks. All these tools are contained in a rugged, lockable metal storage cabinet you can either mount on a wall or stand on a work bench, so they are handy when you need them. Just imagine the jobs you can do with this set!

No. 1676 - Strong box puller set. Wt., 85 lbs.

No. 18886 – Storage box only. 29-1/2" wide x 25-3/4" high x 10" deep. Wt., 47 lbs.

No.	Description
1026	2/3-jaw puller
1037	2/3-jaw puller
7393	Gear and pulley puller
518	Flange-type puller
7403	Steering wheel puller
1170	Pilot bearing puller
1177	Slide hammer puller

No.	Description
	Pitman arm puller
	Bearing splitter
1123	Bearing splitter
	Rear axle pulling adapter
43888	Long jaws for No. 1026 (3)
	Long jaws for No. 1037 (3)
18886	Metal storage box





#### **Hydraulic Puller Sets**

17-1/2, 30-, and 50-Ton Capacity – Individual items in the sets are fully described elsewhere in this catalog. . . consult index.
No. 1688 – 17-1/2 ton capacity hydraulic puller set. Wt., 139 lbs.
No. 1689 – 30-ton capacity hydraulic puller set. Wt., 330 lbs.
No. 1690 – 50-ton capacity hydraulic puller set. Wt., 576 lbs.

No.	Description	Set 1688	Set 1689	Set 1690
NO.	Description HYDRAULICS	Sel 1000	Sel 1009	Set 1090
4002	Single stage hydraulic hand pump assy.	•	•	•
4120	17-1/2 ton ram with threaded insert	•	•	-
4121	30-ton ram with threaded insert	-	•	
4122	50-ton ram with threaded insert			•
24815	Tee adapter	•	•	•
9650	Pressure gauge	•	•	•
9767	Hydraulic hose – 6 foot	•	•	•
9798	Hose half coupler with dust cap	•	•	•
5750	PULLERS		•	-
1062	17-1/2 ton Push-Puller with 16-1/2" legs	•		
1066	17-1/2 ton 3-jaw hydraulic puller	•		
1070	30-ton hydraulic Push-Puller with 18" legs	-	•	
1070	30-ton 3-jaw hydraulic puller		•	
1074	50-ton hydraulic Push-Puller with 24" legs			•
1080	50-ton 3-jaw hydraulic puller			•
1000	ACCESSORIES			
1105	Puller leg – 22-1/2"	•		
1111	28" legs for No. 1070		•	
1113	34" legs for No. 1076			•
1127	Bearing pulling attachment		•	•
1130	Bearing pulling attachment	•	-	-
1154	Bearing cup pulling attachment	•		
1166	Bearing cup pulling attachment		•	
	Pushing adapter	•		
24814	Speed crank	•		
27198	Speed crank		•	
28228	Pushing adapter	•		
28229	Ram cap		•	
28230	Ram cap for No. 1076			•
29595	Speed crank			•
32118	Ram adjusting screw	•		
32698	Adjusting screw			•
34510	Pushing adapter		•	
34755	Pushing adapter			•
34758	Adjusting screw		•	
41226	2-way head for No. 1074		•	
41224	2-way head for No. 1066	•		
50449	2-way head for No. 1080			•
8020	1"-8 F. x 5/8"-18 M. threaded adpt.	•		
8023	1-1/4"-12 F. x 1"-14 M. threaded adpt. (2)			•
8028	1-5/8"-5-1/2 F. x 1"-8 M. threaded adpt.			•
8029	1-5/8"-5-1/2 F. x 1"-14 M. threaded adpt.			•
8036	Female thd. adpt. 1"-14 x 1"-14 (2)		•	
8038	Female thd. adpt. 5/8"-18 x 3/4"-16 (2)	•		



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Individual items in the sets are fully described elsewhere in this catalog. . . consult index.

Tool		Set	Set	Set	Set	Set
No.	Description	1679	1680	1681	1682	1683
	HYDRAULICS					
4002	Single-stage hydraulic hand pump assembly	•	•	•	•	•
4008	2-stage hyd. hand pump w/3-way control valve				•	
9650	Pressure gauge	•	•	•	(2)	•
9798	Hose half coupler w/dust cap	•	•	•	(2)	•
9767	Hydraulic hose – 6 ft.	•	•	•	(2)	•
	RAMS					
4120	17-1/2 ton ram with threaded insert	•	•	•	•	•
4121	30-ton ram with threaded insert			•	•	
4122	50-ton ram with threaded insert				•	•
	PULLERS					
1025	2-jaw puller		•			
1027	5-ton capacity 2/3-jaw puller	•		•	•	•
1035	2-jaw puller		•			
1039	2-jaw puller		•			
1062	17-1/2 ton cap. hyd. Push-Puller w/16-1/2" legs	•	•	•	•	•
1105	22-1/2" legs for No. 1062 (pair)	•	•	•	•	•
1106	9-1/2" legs for No. 1062 (pair)				•	
1107	4-1/2" legs for No. 1062 (pair)				•	
1070	30-ton cap. hyd. Push-Puller w/18" legs			•	•	
1109	8" legs for No. 1070 (pair)				•	
1111	28" legs for No. 1070 (pair)			•	•	
1076	50-ton cap. hyd. Push-Puller w/24" legs				•	•
1113	34" legs for No. 1076 (pair)				•	•
1066	17-1/2 ton 3-jaw Grip-O-Matic® puller	•	•	•	•	•
41224	17-1/2 ton 2-jaw puller head	•	•	•	•	•
1074	30-ton 3-jaw hyd. puller			•	•	
1080	50-ton 3-jaw hyd. puller				•	•
50449	50-ton 2-jaw puller head				•	•
1037	Combination 2/3-jaw puller	•		•	•	•

#### **Hydraulic Puller Sets**

No. 1679 - 17-1/2 ton hydraulic puller set. Wt., 238 lbs.

No. 1680 - 17-1/2 ton hyd. farm implement service set. Wt., 186 lbs.

No. 1681 – 17-1/2 ton and 30-ton hydraulic puller set. Wt., 543 lbs.

No. 1682 – 17-1/2 ton, 30-ton, & 50-ton master puller set. Wt.,1260 lbs.

**No. 1683** – 17-1/2 ton & 50-ton hydraulic construction equipment service set. Wt., 821 lbs.

Tool		Set	Set	Set	Set	Set
No. 41226	Description	1679	1080	1681	1682	1683
	30-ton 2-jaw puller head			•	•	
43892 1041	Long jaws for No. 1037 (3)	•		•	•	•
30902	Combination 2/3-jaw puller Long jaws for No. 1041 (3)	•		•	•	•
1170				•	•	•
1176	Pilot bearing puller Slide hammer puller		•			
7392	Gear and pulley puller					
24833	Short forcing screw for No. 7392		•			•
24033	ACCESSORIES		•			•
8005	5/8"–18 F x 3/8"–16 M threaded adapter (2)					
8005	5/8 – 18 F x 1/2 – 20 M threaded adapter (2)	•	•	•	•	•
8000	5/8 – 18 F x 1/2 – 20 M threaded adapter (2)	•	•	•	•	•
8010	5/8"-18 F x 5/8"-11 M threaded adapter (2)	•	•	•	•	•
8013	5/8"-18 F x $3/4"-16$ M threaded adapter (2)	•	•	•	•	•
8015	5/8"-18 F x $3/4"-10$ M threaded adapter (2)	•	•	•	•	•
8017	5/8"-18 F x 7/8"-14 M threaded adapter (2)	•	•	•	•	
8018	5/8"-18 F x $7/8"-9$ M threaded adapter (2)	•		•	•	
8019	5/8"-18 F x 1"-14 M threaded adapter (2)	•	•	•	•	•
8020	$1"-8 F \times 5/8"-18 M$ threaded adapter (1)	•	•	•	•	•
8021	1"-8 F x 1"-14 M threaded adapter (1)	•	•	•	•	•
8012	$1"-14 F \times 5/8"-18 M$ threaded adapter (2)	-		•	•	-
8025	$1-1/4"-7 F \times 5/8"-18 M$ threaded adapter (2)			•	•	
8027	1-1/4"-7 F x 1"-14 M threaded adapter (2)			•	•	
8023	1-1/4"-12 F x 1"-14 M threaded adapter (2)			_	•	•
8024	1-1/4"-12 F x $1-3/4"-12$ M threaded adapter (2)				•	
8028	$1-5/8"-5-1/2 F \times 1"-8 M$ threaded adapter (1)				•	•
8029	$1-5/8"-5-1/2 F \times 1"-14 M$ threaded adapter (1)				•	•
8036	1"-14 F x 1"-14 F threaded adapter (2)			•	•	
8038	5/8"-18 F x 3/4"-16 F threaded adapter	(2)	•	(2)	(2)	•
8056	Shaft protector set	•	•	•	•	•
8075	Step plate adapter set	•	•	•	•	•
8076	Step plate adapter set			•	•	•
679	Pulley pulling attachment	•		•	٠	
680	Pulley pulling attachment			•	٠	
8044	Internal threaded adapter set	•	•	•	•	٠
10215	Hex nut: 3/4"–16 (2)					•
1154	Bearing cup pulling attachment	•	•	•	•	•
32136	Long jaws for No. 1154 (2)				•	
1166	Bearing cup pulling attachment			•	•	•
34479	Reducing adapter for use with No. 1166				•	•
1122	Bearing splitter	٠	•	•	٠	•
1123	Bearing splitter	•	•	•	٠	•
1126	Bearing splitter			•	٠	•
1127	Bearing splitter				•	•
1128	Bearing splitter				•	
1130	Bearing splitter	•	•	•	•	٠
24814	Speed crank	•	•	•	•	٠
24815	Tee adapter	•	•	•	•	•
24829	Short bolt (2)					•
24832	Special puller forcing screw	•		•	•	
27198	Speed crank			•	•	
29595	Speed crank				•	•
28228	Ram cap	•	•	•	•	•
28229	Ram cap			•	•	
28230	Ram cap				•	•
32118	Ram adjusting screw	•	•	•	•	•
32698	Ram adjusting screw				•	•
34758	Ram adjusting screw			•	•	
34510	Pushing adapter			•	•	
34755	Pushing adapter				•	•
201923	Pushing adapter	•	•	•	•	•



# HEAVY-DUTY TOOLS Quick Finder Index

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# Heavy-Duty Class 4 – 8 Trucks

Category	Class	GVWR2	Representative Vehicles	
	4	62 - 71 kN (14,001 - 16,000 lbs.)		
Medium	5	71 - 87 kN (16,001 - 19,500 lbs.)	city cargo van, beverage delivery truck, wrecker, school bus	
	6	87 - 116 kN (19,501 - 26,000 lbs.)		
	7	116 - 147 kN (26,001 - 33,000 lbs.)		
Heavy	8	147 kN and over (33,00 lbs. and over)	truck tractor, concrete mixer, dump truck, fire truck, city transit bus	

# HEAVY-DUTY TOOLS





#### SLEEVE PULLER PLATE APPLICATION CHART

SLEEVE PULLER PLATE APPLICATION CHART			
The puller plates listed here work with manual and 17-1/2 ton hydraulic sleeve pullers	Bore Dia.	Plate No.	
J.I. CASE – 207 Diesel	4"	1227	
CATERPILLAR – 1673C; 1674; 3304; 3306; D330C; D333C; D334	4-3/4"	1240	
D326, D337	5-1/8"	1246	
CUMMINS – V Series 903 NT855	5-1/2"	1250	
H & NH	4-7/8"	1242	
GENERAL MOTORS - 53 Series	3-7/8	1225	
71 Series	4-1/4"	1232	
INT'L HARVESTER - C-221, C-263	3-9/16"	1221	
D-166, D-188, D-236, D-282, C-248, D-248, D-310, D-358, D-155	3-11/16	1222	
D-179, D-206, D-239	3-7/8	1225	
C-281, D-281, D-361	4-1/8"	1230	
D-691, D-461	4-3/4"	1240	
D-407	4-5/16"	1233	
JOHN DEERE - 4-270, 6-404	4-1/4"	1232	
6-531	4-3/4"	1240	
6-619	5.12"	1246	
8-955	5.512"	1250	
MACK – END(T) 673, 675, 676	4-7/8"	1243	
672	4-7/8"	1242	
END (T) 711, 707	5"	1245	
PERKINS – AD3.152, AG3.152, AD4.203	3.6"	1219	
AG4.212, A4.236, AG4.236, A6.354, A6.3541,			
ATC6.3541, AT6.354, AT6.3541	3-7/8"	1223	
Universal puller for wet-type sleeves, see following page.			

#### Sleeve Puller / Installer Sets

These sets work on a wide array of truck, bus, and tractor engines, as well as those in other vehicles. They'll handle wet and dry sleeves – and you won't need to remove head studs. Save time, effort, and money.

- Choice of two sets: manual or 17-1/2 ton hydraulic powered.
- Wide range of adapter plates available to fit most engines.

#### **Manual Sleeve Puller Set**

This manually operated, screw-powered device removes cylinder sleeves from most truck, bus, and tractor engines. Adapter plates (not included in the set) accommodate a wide range of bore sizes. See application chart on next page. The puller enables one technician to handle sleeve-pulling tasks.

#### Not recommended for Mack engines (use No. 1202 set).

No.	Description
24824	Thrust washer
37592	Three-way head
27908	13" risers (3 required)
22205	Forcing nut
208675	Swivel assembly
10088	Cap screws, hex hd. (3)
10586	Flat washers (3)
11466	Thrust bearing
32976	Pulling screw

No. 1200 - Manual sleeve puller set. Wt., 26 lbs.

#### Installing Conversion Kit for 1200 Set

Permits the No. 1200 sleeve puller to handle both removing and installing operations. Use plate Nos. 1253–1256 for installing, and plate Nos. 1219–1250 for removing. Plates are not included with kit.

No.	Description
33769	Screw extension
41291	Installing bar
302340	Yoke assembly

**No. 1201** – Installing conversion kit. Includes screw ext., installing bar, and yoke assembly. Wt., 17 lbs., 13 oz.

#### 17-1/2 Ton Hydraulic Sleeve Puller Set

Removes and installs sleeves of many makes and models of trucks, buses, and tractors. See chart at left and on next page.

#### Contents of Set No. 1202:

No.	Description	No.	Description	
37592	Three-way head	27908	13" risers (3 req'd)	
33769	Screw extension	41291	Installing bar	
302482	Speed nut	10221	Hex safety nut	
302340	Yoke assembly	208675	Swivel assembly	
10088	Cap screws, hex hd (3)	10586	Flat washers (3)	
32976	Pulling screw	21714	Insert	
4180	Hyd. ram/pump assy.			

No. 1202 - 17-1/2 ton hydraulic sleeve puller set. Wt., 86 lbs.

**No. 1203** – Sleeve puller without hydraulic assembly. Wt., 45 lbs., 10 oz.



# HEAVY-DUTY TOOLS

#### Sleeve Puller / Installer Sets

I.D.

+.010

-.000

3.585

3.547

3.671

3.840

3.859

3.984

4.109

4.235

Bore

Inches

3.600"

3-9/16"

3-11/16'

3-7/8"

3-7/8"

4"

4-1/8"

4-1/4"

0.D.

+.015

-.015

3.657

3.663

3.792

4.047

4.093

4.218

4.229

4.470

4.450

5.171

4.980

5.045

5.120

5.593

Will

Machine to

Bore Size Dim. "A"

4.750

4.400

3.812

3.437

3 000

отс

Plate

Numbe

1219

1221

1222

1223

1225

1227

1230

1232

1233

1240

1242

1243

1245

1246

Blank

Number

39058

39057

38722

38724

38723

#### **Universal Puller for Wet-Type Sleeves** This tool will remove cylinder sleeves faster than ordinary pullers because it requires very little setup time. Cone adjustment positions the puller jaws quickly, locking bar is

tightened. To aid in breaking "frozen" sleeves loose, adjustable bridge is positioned on the cylinder block and the bearing-mounted forcing nut is tightened. Next, bridge is removed and slide hammer assembly is attached. With a few sharp hammer blows, sleeve is pulled. In most cases, job time will average less than two minutes per cylinder. The puller features a 5 lb. slide hammer to help bust loose even the most stubborn sleeves.

- Special adapters are unnecessary.
- Adjustable jaws fit sleeves 3" to 6-1/2" in diameter.

No. 1205 – Sleeve puller with 5 lb. slide hammer assembly. Wt., 20 lbs., 10 oz.

**No. 1204** – Sleeve puller without 5 lb. slide-hammer assembly. Wt., 14 lbs.

#### **Sleeve Removal Plates**

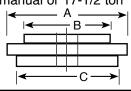
Designed to work with set Nos. 1200, 1202, and 1203, these removal plates fit the full spectrum of cylinder sleeve sizes. Determine engine bore size ("A" dimension) and O.D. of sleeve to be pulled

("B" dimension). Then consult chart to the right.

#### **Sleeve Installation Plates**

Each of these dry-sleeve installation plates covers a range of bore sizes. Their reversible design makes both sides usable. The plates work with our manual or 17-1/2 ton

hydraulic puller/installers (Nos. 1200, 1202, and 1203). Check chart at right to ensure correct sleeve selection.



#### **Blank Sleeve Remover Plates**

These sleeve puller blanks supplement the sleeve puller plates listed above. Should a standard plate be unavailable, you can machine these blanks to the required bore size. |--A|

Includes instructions.

#### Oil Seal and Wear Ring Installer

This two-piece tool makes the difficult job of correctly installing the rear crankshaft seal and wear ring on most Navistar DT-360 and DT-466 engines thru 1996 an easy task. Bolt the adapter to the crankshaft and wrench the component home.

• Eliminates damage to seals or wear ring that can occur when driving them into place.

No. 5022 – Oil seal and wear ring installer for 5.0" dia. seals (ZTSE4749 for 6.5" dia.). Wt., 32 lbs.





	5-1/2"	5.484	5.718	1250
Fits Sleeves From	" <b>A</b> "	"B"	"C"	No.
3-3/16" to 3-7/16"	3-7/8"	3.171"	3.421"	1252
3-9/16" to 3-7/8"	4-1/4"	3.546"	3.859"	1253
4-1/8" to 4-3/8"	4-3/4"	4.109"	4.359"	1254
4-3/8" to 4-3/4"	5-1/4"	4.390"	4.734"	1255
4-13/16" to 5-3/4"	6-3/8"	4.797"	5.734"	1256

Machined

Bore Dim. "A"

5.250

4.750

4.400

3.812

3.437



# HEAVY-DUTY TOOLS

#### **Glow Plug / Compression Service**



# Cylinder Liner Height Gauge with Hold-Down Bar

This set lets you meet those exacting specifications necessary for optimum diesel engine performance. It accurately measures cylinder bore flatness and depth. The hold-down bar correctly seats the liner for accurate measurement of liner protrusion. The easy-to-read dial is in .001 inch graduations, 1.000" range.

**No. 7106** – Cylinder liner height gauge with hold-down bar, in plastic case. Wt., 7 lbs., 7 oz.

#### **Diesel Glow Plug Removal Tool**

- Removes damaged, stuck-in glow plugs on diesel engines without having to remove cylinder head, saving hours of service time!
- When glow plug tip is melted and plug cannot be removed without breaking it off, this tool is the only answer.
- Tool includes 10 mm and 12 mm split nuts that provide added threads for pulling. One of three furnished spacers is installed under split nut to give a solid base for extraction without breaking glow plug off. Split nut is held with a wrench as the glow plug is unscrewed from the head.
- Services diesels in popular 3/4- and 1-ton pickups. Comes in a plastic storage case.

**No. 6005** – Includes 10 mm x 1.00 mm and 12 mm x 1.25 mm split nuts, three spacers (3/16", 1/4", 5/16"), plastic storage/organizer case, and instructions. Wt., 5 oz.

Replacement Adapters

No. 47484 - Hino diesel truck

No. 209633 - Ford 6.6L & 7.8L

No. 217791 – Cummins B 3.9L 4 cyl. & 5.9L 6 cyl. '89-'98

No. 308472 – Mitsubishi Fuso

No. 310810 - Cummins C 8.3L

No. 310832 – Ford/Navistar 6.9L & 7.3L, Detroit 6.2L & 6.5L with

No. 310840 - Navistar DT466/DT360

truck 4D & 6D engines with 10 mm

engines with 12 mm x 1.25 thread

(available separately)

diesels

x 1.25 thread

6 cyl. '88-'96

10 mm x 1.0 thread

Services Ford – 1983-87 6.9L, 1988-98 7.3L, GM – 1992-2000 6.5L, 1982-93 6.2L, 1980-85 5.7L, plus many import and ag. diesel engines

6005



#### **Diesel Compression Tester with Adapters**

This easy-to-use compression tester is designed for light- and medium-duty diesel engines equipped with glow plugs. A dual-reading gauge, featuring a push-button release valve, measures compression to 1000 PSI and 7000 kPa. The hose end has quick disconnect fittings. The tester comes with glow plug and nozzle adapters in a handy storage case.

Tester services these engines:

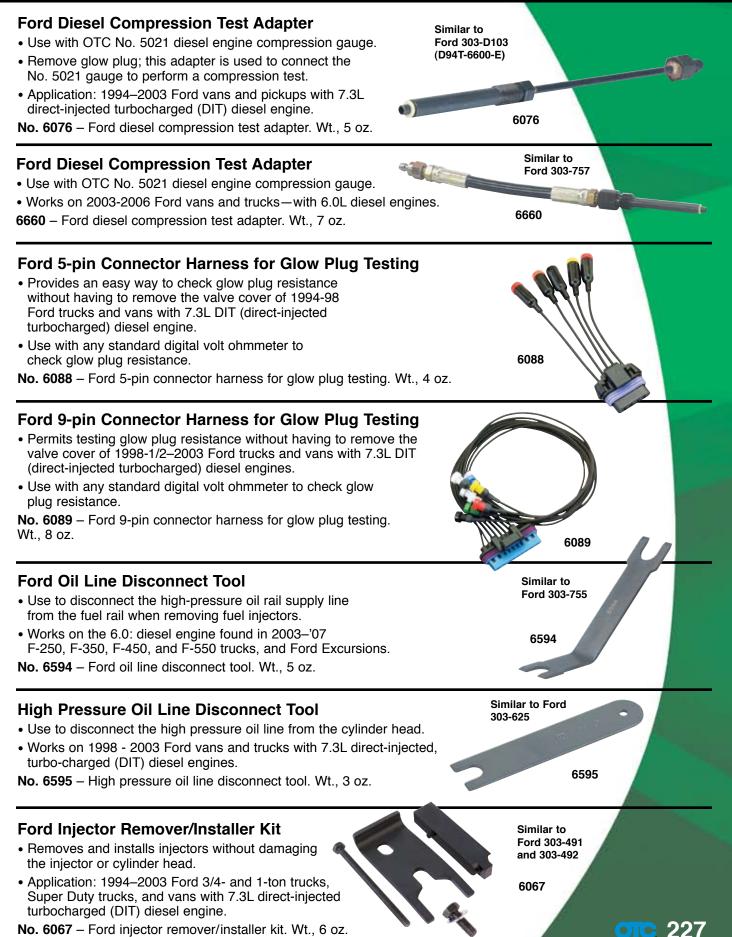
- Cummins B and C
- Navistar DT466/DT360
- Ford/Navistar 6.9L & 7.3L
- Detroit 6.2L & 6.5L
- · Hino diesel and Mitsubishi Fuso truck engines

**No. 5020** – Diesel compression tester with adapters. Wt., 7 lbs., 13 oz.

No. 5021 – Universal diesel engine compression gauge. Wt., 1 lb., 8 oz.

No. 304802 - Replacement gauge. Wt., 8 oz.

#### **Compression, Glow Plug, & Disconnect Tools**



#### **Diesel Injector & Fuel Tools**

**228 OTC** 



#### HEAVY-DUTY TOOLS Fuel & Barring Tools

#### **Cummins Diesel Fuel Volume Test Adapter**

- Use to perform fuel volume test on fuel transfer pump. Fuel volume is as important as fuel pressure. Pump may pass pressure test, but fail volume test. Fitting is threaded into transfer pump, and No. 6082 is attached to the barbed end. The end of the 2 ft. tubing is placed into a container for fuel to be measured.
- Application: 1994–1998-1/2 Dodge pickups and vans with 5.9L 12-valve Cummins diesel engine.

No. 6082 - Cummins diesel fuel volume test adapter. Wt., 3 oz.

### Cummins Diesel Fuel Inlet Restriction Test Adapter

- Adapter is used to perform a vacuum test on the transfer pump; excessive vacuum reading indicates a fuel inlet restriction.
- Application: 1988–95 Dodge trucks and vans with 5.9L 12-valve Cummins diesel engine. Included in OTC set No. 6080.

No. 6078 – Cummins diesel fuel inlet restriction test adapter. Wt., 1 lb., 3 oz.

#### Special Quick-Disconnect Banjo Fitting

- Adapter fitting (M14 x 1.5 male) is used to check fuel pressure from the delivery pump to the injection pump. Use with gauge assembly of OTC set No. 6079.
- Has quick-connect Schrader valve on end of fitting for safety and ease of hook-up to gauge. Included in OTC kit No. 6080.
- Application: 1996–1998-1/2 Dodge pickups and vans with 5.9L 12-valve Cummins engine.

No. 518501 - Special quick-disconnect banjo fitting. Wt., 3 oz.

#### **Cummins Engine Barring Tool**

Need to manually rotate an engine? This tool makes the job easy. Just insert the tool into the flywheel housing until it engages the ring gear. Then attach a 1/2" square drive ratchet or breaker bar and turn. The tool's load-bearing collar provides friction-free operation while rotating the tool in the housing.

• Works on Cummins B and C series diesel engines and 5.9L diesels used in Dodge pickups.

No. 7471A – Cummins engine barring tool. Wt., 11 oz.

#### **Cummins Engine Turning Tool**

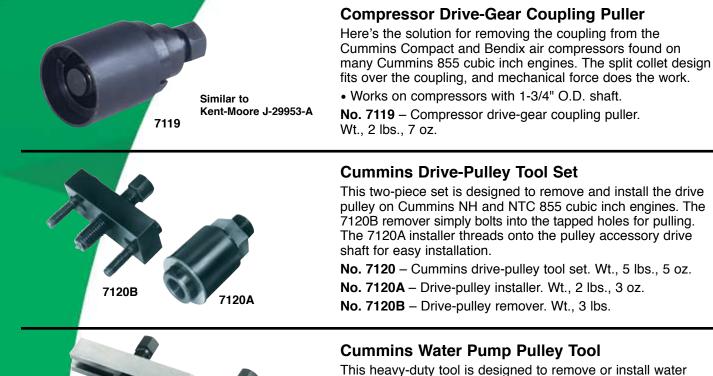
This tool makes easy work of manually rotating a Cummins 855 cubic inch engine. It's essential hardware when you're bringing pistons to top dead center to adjust injector timing.

No. 7161 – Cummins engine turning tool. Wt., 4 lbs., 5 oz.



 $\bigcirc$  229

#### Pullers, Air Cooler Tester



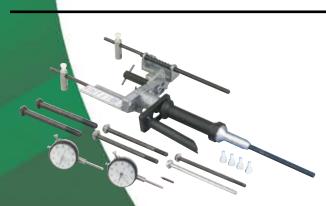
This heavy-duty tool is designed to remove or install water pump pulleys on Cummins L10 and M11 engines, 1991 and newer. The installer has a rugged thrust bearing that allows for friction-free pulley installation without damaging pump components.

No. 5071 – Cummins water pump pulley tool. Wt., 2 lbs., 4 oz.

# Charged Air Cooler Tester

This is the easy way to find air leaks in the charged air cooler systems used on class 7 & 8 truck engines. The tester features a large 2-1/2", 0-60 PSI pressure gauge, regulator and relief valve, and two safety cables. It also has quick disconnect air fittings that attach to a 3", 3-1/2", or 4" cooler hose.

No. 5039 - Charged air cooler tester. Wt., 7 lbs., 6 oz.



#### **Cummins Diesel Injector Timing Kit**

Measures static timing on Cummins J, K, N, NH, V-12, N-14, and L-10 series diesel engines. With this tool you can determine the injector push tube travel in relation to piston travel. Tool is installed with one dial indicator in the injector bore and the other on the injector push tube. Turn the engine over manually to find top dead center. By checking the gauges, you can determine if timing is within factory specifications, then make adjustments to the cam followers.

No. 7470 – Cummins diesel injector timing kit. Wt., 15 lbs.

7470

5071

5039

#### <u>HEAVY-DUTY TOOLS</u> **Clutch Tools**

#### Truck Clutch Alignment Shafts

These 10-spline clutch alignment shafts are available in the three most popular sizes: 1-1/2", 1-3/4", 2" O.D., and are designed for use on heavy-duty single, two-plate, push/pull, manual, and self-adjust clutches. The shafts are constructed of lightweight fiberglass-reinforced nylon that won't hang up in clutch disc splines. Yet, they're rugged and will easily support the weight of heavy pressure plates.

No. 5070 - Truck clutch alignment shaft. 1-1/2" O.D., 30 mm pilot. Wt., 10 oz.

No. 7072A - Truck clutch alignment shaft. 1-1/2" O.D., 1" pilot, 10 splines, 3.25" long. Similar to Ford 308-D001 (D79T-7550-A). Wt., 10 oz.

No. 7073A - Truck clutch alignment shaft. 1-3/4" O.D., 1-1/4" pilot, spline 3.75" long. Similar to Ford 308-D002 (D79T-7550-B.) Wt., 11 oz.

No. 7074A - Truck clutch alignment shaft. 2" O.D., 1-1/4" pilot. 10 splines, 3.6" long. Similar to Ford 308-D003 (D79T-7550-C). Wt., 13 oz.

No. 7480 - Truck clutch alignment shaft. 1-3/4" O.D., 1" pilot. Similar to Ford 308-D010 (D93T-7550-A). Wt., 7 oz.

No. 5029 - Clutch alignment shaft. 2" O.D., 1-1/4" pilot. 10 splines, 7.3" long. Similar to Ford 308-D011 (D93T-7550-B). Wt., 1 lb.

No. 5030 - Clutch alignment shaft. 1-3/4" O.D., 1-1/4" pilot, spline 7.375" long. Similar to Ford 308-D012 (D93T-7550-C). Wt., 13 oz.

#### **Clutch-Adjusting Wrench**

This clutch-adjusting wrench will solve the difficult, timeconsuming job of internally adjusting heavy-duty Spicer clutches. Using this wrench is much quicker and easier than makeshift methods such as pry bars, which often result in component damage, poor job performance, or extra downtime.

No. 7028 – Clutch-adjusting wrench. Wt., 1 lb., 8 oz.

#### Self-Adjusting Clutch Rotating Tool

This handy tool replaces the self-adjuster mechanism on Spicer self-adjusting clutches, allowing you to manually adjust them with a wrench or socket.

• 3/4" hex drive.

No. 5044 – Self-adjusting clutch rotating tool. Wt., 7 oz.

#### **Truck Clutch Adjustment Set**

The gauges in this set enable you to check the adjustment of pull-type, heavy-duty clutches, ensuring their correct operation. One gauge checks the amount of free play between the voke and the bearing's wear pad. The other gauge lets you determine the amount of travel between the release bearing and transmission bearing cap.

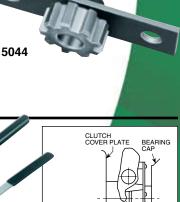
No. 5035 - Truck clutch adjustment set. Wt., 1 lb., 8 oz.

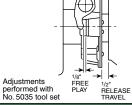
No. 5034 - Clutch pedal free play gauge. Wt., 1 lb., 4 oz.

No. 5033 – Release bearing travel gauge. Wt., 4 oz.

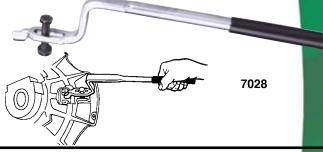
5033 - Similar to Ford 308-D008 (D93L-4201-A)

5034 - Similar to Ford 308-D009 (D93L-7025-A)

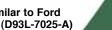




**OTC** 231







#### **Clutch & Flywheel Tools**





#### Self-adjust clutch rotating tool. Rotates adjusting ring. Flywheel drive pin installing tool. Aligns and installs drive pins in 14" heavy-duty truck pot-type flywheels. Clutch release tool. Removes shipping blocks from between clutch housing and release bearing. Adjusting wrench. For internal adjustment of multiple lever and angle-spring clutches. Clutch alignment tool. 1-3/4" O.D. Provides perfect fit to spline of clutch disc. Clutch alignment tool, 2" O.D. Provides perfect fit to spline of clutch disc. 213013 Pair of 3/8" flywheel to clutch guide pins. **213014** Pair of 7/16" flywheel to clutch guide pins.

213015 Hex key wrench. Removes/installs

flywheel drive pin set screws.

#### Clutch Release Tool

- · Permits removal of the shipping blocks from new clutch assemblies.
- No. 5046 Clutch release tool. Wt., 3 lbs., 10 oz.

#### Drive Pin Installing Tool

- Enables precise alignment and installation of the spacer plate drive pins on a pot-type 14" flywheel.
- Ensures free action of clutch assembly.
- No. 5045 Drive pin installing tool. Wt., 3 lbs.



5045

#### Pilot Bearing Pullers

These tools make quick work of pulling stubborn, rusted pilot bearings. No. 5048 fits 1-1/4" I.D. bearings, and No. 5049 fits 1" I.D. bearings. The puller's forcing screw expands the jaws inside the bearing and simultaneously pushes against the crankshaft.

No. 5048 - Pilot bearing puller for 1-1/4" I.D.

Wt., 1 lb., 3 oz.

No. 5049 - Pilot bearing puller for 1" I.D.

Wt., 1 lb., 3 oz.



#### Differential Housing Spreader

Removing and installing differential ring gear assemblies is typically a difficult, time-consuming chore - that is, unless you're using this differential housing spreader. This device uses mechanical screw power to spread the housing, allowing easy removal of the differential assembly while eliminating damage often caused by makeshift methods.

• Works on Dana axle models 30 through 70.

No. 7071 - Differential housing spreader. Wt., 34 lbs.

#### <u>HEAVY-DUTY TOOLS</u> **U-Joint Service Tools**

#### **U-Joint Puller**

This service tool easily removes stubborn, corroded bearings without damaging U-joint components, even in limited space. The tool applies up to 7 tons of force to separate yoke assemblies and remove bearings. Far superior to sledgehammer methods.

- Works on Meritor 16N, 17N, 18N, and 1710 series U-ioints and Spicer 1600/1610 to 1880 series U-joints.
- Includes plastic storage box, No. 1036 2-jaw puller, and instructions.

No. 7057 – U-joint puller. Wt., 16 lbs., 3 oz.

#### Heavy-Duty U-Joint Puller

The ideal tool for disassembling drivelines.

- May be used with up to a one-inch impact wrench.
- · Quickly and easily removes sealed U-joint cups without the need for hammering or heat.
- Will not damage the driveshaft, yoke, bearing cups, or joints.
- Fits practically all Class 7 and 8 trucks, including: Spicer driveline 1610, 1710, 1760, 1810, 1880 Spicer SPL 140, 170, and 250 "Life Series" Meritor (Rockwell) 16N, 17N, 18N, 1710 Meritor RPL 20 and 25 "Permalube" Series

No. 5190 - Heavy-duty universal joint puller. Wt., 11.4 lbs.

#### Heavy-Duty Bearing Cup Installer

Quickly and easily installs bearing cups on Dana/Spicer SPL "Life Series" quick-disconnect universal joints.

- Three individual adapters press bearings to the manufacturer's recommended depths.
- Adapters fit Spicer SPL 140, 170, and 250 series drivelines.

No. 5191 – Heavy-duty bearing cup installer. Wt., 18 lbs.

#### Heavy-Duty Bearing Cup Installer

Quickly and easily installs bearing cups on bolt-retained universal joints. Fits series 1610 to 1880 and nearly all other heavy-duty truck and machine type u-joints with bolt-retained bearing cups.

- Automatically aligns bearing cups during installation.
- · Eliminates the possibility of damage to the needle bearing.

No. 5192 - Heavy-duty bearing cup installer. Wt., 1 lb., 11 oz.

#### **U-Joint Tool**

Designed for a 1/2" impact wrench, this U-joint tool removes even the most stubborn U-joints with ease. It's compact and easily set up, making it ideal for service calls. And it can be used at different angles and in tight places, eliminating those damaging makeshift methods. The puller's legs have holes for bolt storage.

- Bolts included: 5/16"-24 x 1-1/2", 3/8"-24 x 1-1/2", 7/16"-20 x 1-1/2", M8-1.25 mm x 35 mm.
- Works on most Dana Spicer and Meritor U-ioints except Spicer's Life series model SPL250X.

No. 7490 - U-joint tool. Wt., 10 lbs., 7 oz.















#### HEAVY-DUTY TOOLS Truck Wheel Bearing Locknut Sockets



Measure from flat to flat to determine size of locknut, then consult chart to select a socket. Warranty is void if tool is subjected to

\* Fits special "rounded" hex nut found on Dana axles of some Ford trucks. \* Depth of locknut sockets is 5".





9850

Wheel bearing locknuts are easy to remove or install with these specially designed sockets. They're made of highstrength steel and resist rounding out.

NOTE: Sockets are designed for use with 3/4" square-drive manual tools only. Impact tool use voids sockets' warranty.

1902 - Similar to Ford No. 205-039	(T70T-4252-B)
1904 - Similar to Ford No. 205-040	(T70T-4252-D)
1905 - Similar to Ford No. 205-041	(T70T-4252-E)
1910 - Similar to Ford No. 205-042	(T70T-4252-K)
1928 - Similar to Ford No. 205-043	(T70T-4252-W)

Measure from flat to flat to determine size of locknut, then consult chart to find the correct socket.

Socket No.	Opening Size				:	Socket No.	Ope Si		
1901	2-3/32" (6 pt.)		_	1924	3-3/8"	(8 pt.)			
1920	2-1/4"	(6 pt.)	_	1910	3-1/2"	(6 pt.)			
1902	2-3/8"	(6 pt.)		1911	3-1/2"	(8 pt.)			
1936*	2-3/8"	(6 pt.)		1925	3-3/4"	(8 pt.)			
1903	2-3/8"	(8 pt.)		1926	3-3/4"	(6 pt.)			
1921	2-1/2"	(6 pt.)	_	1927	3-13/16"	(8 pt.)			
1904	2-9/16"	(6 pt.)		1912	3-7/8"	(6 pt.)			
1905	2-9/16"	(8 pt.)		1913	3-7/8"	(8 pt.)			
1928*	2-9/16"	(6 pt.)		1914	4"	(6 pt.)			
1922	2-5/8"	(6 pt.)	_	1915	4-1/8"	(6 pt.)			
1923	2-3/4"	(6 pt.)		1940	4-1/8"	(8 pt.)			
1937	2-3/4"	(8 pt.)		1916	4-3/8"	(6 pt.)			
1932	2-7/8"	(6 pt.)		1917	4-3/8"	(8 pt.)			
1933	2-7/8"	(8 pt.)		1938	4-1/2"	(8 pt.)			
1906	3"	(6 pt.)	_	1941	4-13/16"	(8 pt.)			
1907	3"	(8 pt.)		1918	4-7/8"	(6 pt.)			
1934	3-1/8"	(6 pt.)		1919	4-7/8"	(8 pt.)			
1935	3-1/8"	(8 pt.)		1939	5-1/4"	(6 pt.)			
1908	3-1/4"	(6 pt.)		7795	2-1/2"	(6 pt.)			
1909	3-1/4"	(8 pt.)		7796	2-3/4"	(6 pt.)			

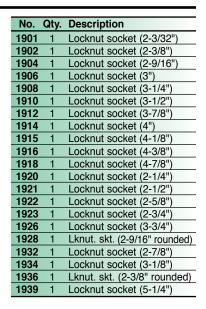
#### Metric Truck Wheel Bearing Locknut Sockets

Socket No.         Opening Size         Socket No.         Opening Size           1950M         54 mm         (6 pt.)         1957M         90 mm         (8 pt.)           1951M         55 mm         (6 pt.)         1958M         94 mm         (8 pt.)           1952M         60 mm         (6 pt.)         1962M         100 mm         (8 pt.)           1953M         70 mm         (6 pt.)         1959M         106 mm         (8 pt.)           1954M         71 mm         (6 pt.)         1960M         110 mm         (8 pt.)           1955M         80 mm         (6 pt.)         1961M         120 mm         (8 pt.)           1956M         82 mm         (8 pt.)         1961M         120 mm         (8 pt.)						
1951M         55 mm         (6 pt.)           1952M         60 mm         (6 pt.)           1953M         70 mm         (6 pt.)           1954M         71 mm         (6 pt.)           1955M         80 mm         (6 pt.)           1954M         71 mm         (6 pt.)           1955M         80 mm         (6 pt.)						
1952M         60 mm         (6 pt.)           1953M         70 mm         (6 pt.)           1954M         71 mm         (6 pt.)           1955M         80 mm         (6 pt.)	1950M	54 mm	(6 pt.)	1957M	90 mm	(8 pt.)
1953M         70 mm         (6 pt.)           1954M         71 mm         (6 pt.)           1955M         80 mm         (6 pt.)           1961M         120 mm         (8 pt.)	1951M	55 mm	(6 pt.)	1958M	94 mm	(8 pt.)
1954M         71 mm         (6 pt.)         1960M         110 mm         (8 pt.)           1955M         80 mm         (6 pt.)         1961M         120 mm         (8 pt.)	1952M	60 mm	(6 pt.)	1962M	100 mm	(8 pt.)
1955M         80 mm         (6 pt.)         1961M         120 mm         (8 pt.)	1953M	70 mm	(6 pt.)	1959M	106 mm	(8 pt.)
	1954M	71 mm	(6 pt.)	1960M	110 mm	(8 pt.)
<b>1956M</b> 82 mm (8 pt.)	1955M	80 mm	(6 pt.)	1961M	120 mm	(8 pt.)
	1956M	82 mm	(8 pt.)			

#### **Truck Wheel Bearing Locknut** Sockets (6-pt.)

No. 9850 - 21 wheel bearing locknut sockets with tool board. Wt., 54 lbs., 7 oz.

No. 62908 - Display board only. Wt., 5 lbs., 7 oz.





#### **Truck Wheel Bearing Sockets**

Wheel Bearing Locknu	ut Sockets (8 pt.)		OTC
No. Qty. Description	No. Qty. Description	No. Qty. Description	USA TABBETT.
1903 1 Locknut socket (2-3/8")	<b>1917</b> 1 Locknut socket (4-3/8")	<b>1930</b> 1 Locknut socket (2-7/8")	A
1905 1 Locknut socket (2-9/16")	<b>1919</b> 1 Locknut socket (4-7/8")	<b>1931</b> 1 Locknut socket (3-5/8")	
1907 1 Locknut socket (3")	<b>1924</b> 1 Locknut socket (3-3/8")	1933 1 Locknut socket (2-7/8")	
1909 1 Locknut socket (3-1/4")	<b>1925</b> 1 Locknut socket (3-3/4")	1935 1 Locknut socket (3-1/8")	
<b>1911</b> 1 Locknut socket (3-1/2")	<b>1927</b> 1 Locknut socket (3-13/16")	1937 1 Locknut socket (2-3/4")	
<b>1913</b> 1 Locknut socket (3-7/8")	1929 1 Locknut socket (2-5/8")	<b>1938</b> 1 Locknut socket (4-1/2")	
board. Wt., 53 lbs., 14 oz. No. 62909 – Display board o Wheel Bearing Locknu	• • •	OIC (255),710,55477-4	
A selection of popular size			9851
• •	•		9001
<b>No. 9852</b> – 12 wheel bearing	g locknut sockets and tool bo	ard.	
Wt., 34 lbs., 4 oz.			
No. 62910 – Display board o	only. Wt., 5 lbs., 3 oz.		
No. Qty. Description	No. Qty. Description		
1904 1 Locknut skt. (2-9/16" hex)	1921 1 Locknut skt. (2-1/2" h	ex)	
1908 1 Locknut skt. (3-1/4" hex)	1922 1 Locknut skt. (2-5/8" h	ex)	0950
<b>1909</b> 1 Locknut skt. (3-1/4" 8 pt.)	1923 1 Locknut skt. (2-3/4" h	ex)	9852
<b>1910</b> 1 Locknut skt. (3-1/2" hex)	1928 1 Locknut socket		14 C
<b>1913</b> 1 Locknut skt. (3-7/8" 8 pt.)	(2-9/16" hex rounde		
<b>1914</b> 1 Locknut socket (4" hex)	1932 1 Locknut skt. (2-7/8" h	iex)	

#### **Tubular Spanner Wrenches**

Locknut skt. (4-1/8" hex)

**1915** 1

• Six-lug, spanner-type wrenches remove and install rear wheel bearing locknuts. They're built for use with a 3/4" square-drive ratchet or breaker bar.

No. 1929 – Wrench for servicing Chevrolet and GMC 5,200 and 7,200 lb. axles. Socket O.D. is 2-5/8". Wt., 1 lb., 11 oz.

No. 1930 – Wrench for servicing Chevrolet and GMC 11,000 to 13,500 lb. axles. Socket O.D. is 2-7/8". Wt., 2 lbs., 5 oz.

No. 1931 – Wrench for servicing Chevrolet and GMC

15,000 lb. axles; 17,000 lb. 2-spd. axles; 15,000 lb. trailing axles. Socket O.D. is 3-5/8". Wt., 3 lbs., 14 oz.

#### **Budd Wheel Sockets**

- Metric sizes for Isuzu, Hino, Mitsubishi Fuso, and import trucks; fit front and rear axle wheels.
- 1-1/2" hex Budd wheel socket for American-made trucks with dual rear wheels.

These sockets work on the import truck Budd wheels. Their extra deep design lets you remove both nut and stud with just the one socket. Usable with a 1" square drive impact wrench.

No. 1944 – Consists of 1945A, 1946A, 1947A, 1948A, and 1949A, in a blow molded organizer case.

No. 1945A – 35 mm hex socket with 17 mm sq. Wt., 2 lbs.

No. 1946A - 38 mm hex socket with 20 mm sq. Wt., 2 lbs., 8 oz.

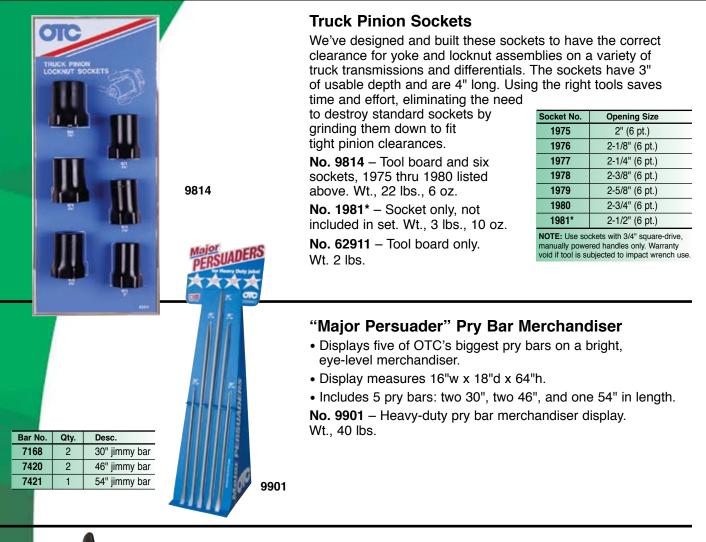
No. 1947A - 41 mm hex socket with 21 mm sq. Wt., 2 lbs., 14 oz.

No. 1948A – 33 mm hex Budd wheel socket. For Mack Midliners, White Volvo, and other import trucks w/dual rear wheels. Wt., 1 lb., 8 oz.

**No. 1949A** – 1-1/2" hex Budd with 13/16" square wheel socket. For American-made trucks with dual rear wheels. Wt., 2 lbs., 8 oz.

No. 1944

#### Locknut, Lug, Hubcap Tools



#### Lug Nut Cap Remover

Chrome-plated lug nut caps found on many heavy-duty trucks and trailers can be tough to remove, and they're easily damaged if you pry them off or use an ordinary cap remover. This tool avoids those problems. It is ruggedly built and features specially coated jaws that won't slip off the caps, no matter how much squeezing force you apply.

• Features cushioned handles.

No. 5047 - Lug nut cap remover. Wt., 13 oz.



5047

#### **Hubcap Installer**

Truckers like chrome, and many of them accent their truck's drive axle with chrome hubcaps designed to snugly fit around the axle-shaft bolts. Unfortunately for service shops, these hubcaps are often tricky to install without causing damage. That's where our hubcap installer comes in handy. Constructed of high-density polyethylene, this tool guides the cap into place over the axle nuts, protecting it from unwanted and costly dents. **No. 5059** – Hubcap installer. Wt., 1 lb.

236 **OIC** 

#### **Steering and Brake Service**

5079

#### Heavy-Duty Power Steering Pump Analyzer

- There is only one way to troubleshoot problem components in a heavy-duty power steering system: a flow and pressure reading meter. OTC's new No. 5079 measures both: 1 to 10 gallons oil flow and up to 3,000 psi of pressure.
- When connected in line, this universal analyzer will isolate the failed components in just minutes. There is no wasted time as in trial and error methods.
- The set is complete with high pressure hoses, 9/16"-18 standard fittings, and quick disconnect couplers to handle Eaton/Vickers, TRW, Ross, and Shepard power steering systems.

**No. 5079** – Heavy-duty power steering pump analyzer. Wt., 6 lbs.

#### Kingpin & Brake Anchor Pin Pusher

With this pin remover, hydraulic force and precision tooling replace torch-and-hammer methods for getting the job done quickly and easily. Five special collars and two pins allow this unit to work on both straight and tapered kingpins and accommodates sizes from 7/8" to 2" in diameter and up to 11-1/4" long. The tool delivers 30 tons of hydraulic force to push out even the most corroded kingpins. A job that could consume the better part of a day is done in minutes. The anchor pin can be removed quickly by using the special adapter installed in the pusher's base block and the unit positioned over the brake's spider.

- Works on many models of trucks and buses.
- 27-1/2" high x 8-1/2" wide. 30-ton capacity.
- Set includes No. 4002 hydraulic hand pump, No. 9767 hose, No. 9798 hose-half coupler, No. 4121 Power Twin 30-ton ram, and No. 29424 anchor pin adapter.

**No. 4240** – Complete kingpin and anchor pin pusher set with hydraulics. Wt., 114 lbs.

**No. 4241** – King- and anchor-pin pusher with anchor pin adapter without hydraulics. Wt., 59 lbs., 3 oz.

No. 29424 – Anchor pin adapter only. Wt., 1 lb., 12 oz.



#### Mack Kingpin Socket

Here is a socket that makes life a little easier for anyone who works on Mack trucks. Designed for 1/2" square drive ratchet or breaker bar, the socket fits the slotted adjusting screw in tapered kingpins used on most Mack front axles (12,000 to 20,000 lbs.).

No. 5053 - Mack kingpin socket. Wt., 13 oz.

#### **Truck Tie Rod Socket**

Designed to withstand the force of a 3/4" drive impact wrench, this rugged socket makes truck tie-rod end removal quick and simple.

• Works on inner and outer tie rod ends on 12,000 to 16,000 lb. truck axles.

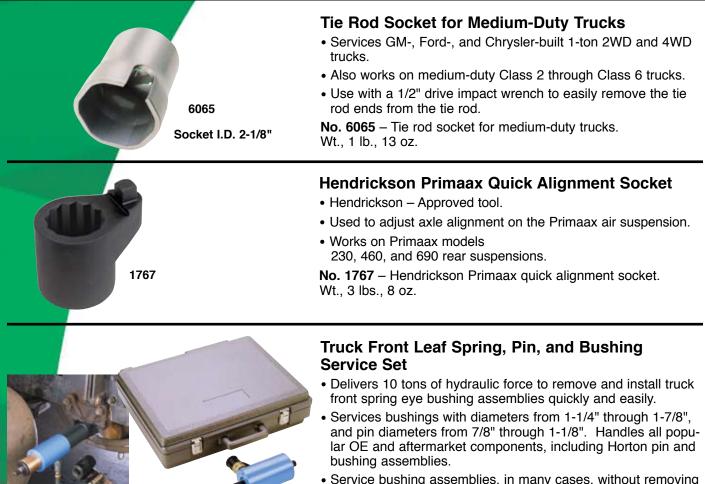
No. 5068 – Truck tie rod socket. Wt., 3 lbs., 4 oz.

Socket O.D. 1.8"

5053



# HEAVY-DUTY TOOLS Steering, Brake, and Suspension Service



- Service bushing assemblies, in many cases, without removing leaf spring hangers and spring assemblies from the vehicle.
- All accessories are included except the hydraulic hand pump, which must be purchased separately.

No. 5080 - Truck front leaf spring, pin, & bushing service set. Wt., 20 lbs. 8 oz.



°°°°°

5080

#### Hub Oil Seal Puller

- Eliminates bearing and hub damage that can occur when a punch and hammer is used to remove the seal.
- Extra long 28" handle provides leverage, unique pulling head design quickly and easily removes the seal in one piece.
- Built from the highest quality heat-treated steel.
- · Removes hub seals on trailer and truck axles, including truck steering axles.

No. 5085 – Hub oil seal puller. Wt., 6 lbs., 12 oz.

#### **Universal Bearing Cup Installer**

This handy, adjustable tool is designed to install wheel-bearing cups in a wide range of heavy-duty axles. Simply adjust and lock the jaws to the cup I.D., slip on the new cup, set it in the bore, and drive it in with a hammer. The tool helps eliminate the damage caused by makeshift methods.

- Works on axles from 11,000 to 50,000 lb. capacity.
- Adjusts to fit 3-5/8" to 6-1/2" O.D. bearing cups, which adds up to as many as 30 individual drivers.
- No. 7180 Universal bearing cup installer. Wt., 11 lbs.
- No. 52038 Replacement jaw.

No. 207561 - Replacement retaining spring.

#### **Slack Adjuster Pullers**

These pullers will yank even the most corroded slack adjuster off the S-cam— and do so in just a fraction of the time needed with "heat and beat" methods. Plus, they won't damage components. Both pullers have a rugged forcing screw and cast steel body. Puller No. 5055 fits many manual types, and the No. 5056 works on Rockwell, Haldex, Gunite, and Bendix automatic adjusters.

No. 5055 - Manual slack adjuster puller. Wt., 5 lbs.

No. 5056 - Automatic slack adjuster puller. Wt., 6 lbs.

#### Air Brake Service Kit

This kit has the tools needed to remove slack adjusters and push-rod clevis pins used in the S-cam brake systems of class 7 and 8 vehicles.

- · Works on manual or automatic slack adjusters.
- Includes Nos. 5055 and 5056 slack adjuster pullers, 5057 brake clevis pin press, and a plastic storage case.

No. 5054 - Air brake service kit. Wt., 14 lbs., 10 oz.

#### **Clevis Pin Press**

Removing corroded clevis pins from a brake air-chamber pushrod can be a maddening and time-consuming task— unless you're using our clevis pin press. This handy screw-operated tool applies the force just where it's needed. The pin is easily removed from its hole without damaging nearby components.

No. 5057 - Clevis pin press. Wt., 1 lb., 13 oz.

#### Slack Check

This tool enables you to quickly check the brake adjustment on class 7 and 8 trucks and trailers having S-cam brakes. It features a sturdy, four-position handle to provide the leverage you need at the proper angle.

• Works on manual or automatic slack adjusters.

No. 5052 - Slack check. Wt., 1 lb., 3 oz.

#### **Heavy-Duty Anchor Pin Press**

With this rugged C-frame press, you can easily remove stubborn and rusted brake anchor pins from spyders on heavy-duty vehicles. Mechanical screw power does the job quickly and efficiently.

• Works on brake pins up to 1-1/4" in diameter.

No. 7248 – Heavy-duty anchor pin press. Wt., 9 lbs., 6 oz.

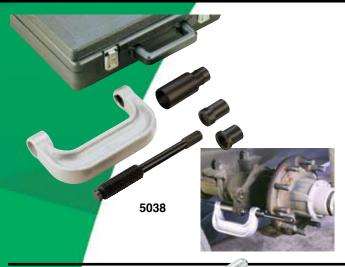








#### Brake Service



#### Brake Anchor Pin and Bushing Service Set

With the No. 5038, there's no need to remove the bearing hub assembly just to replace the pins and bushings on 16-1/2" S-cam trailer and tractor "Q" brake systems. Much less complicated and time consuming!

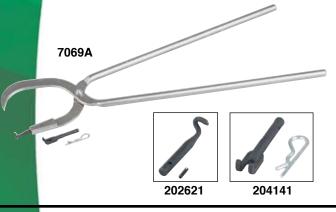
- Special tooling and our C-frame press get you past the hub assembly, so you can do the job quickly and professionally without damaging other parts.
- Includes everything needed for removal and replacement.
- Tooling is available separately for the tech who already owns the 7248 C-frame press.

**No. 5038** – Brake anchor pin and bushing service set includes C-frame press and tooling in a plastic storage case. Wt., 13 lbs., 9 oz.

#### **Axle-Stud Cone Pliers**

Now you can easily remove the tapered cone from studs used on the rear axles of medium and heavy-duty trucks. This specially designed tool gives you the leverage needed to expand the cone and remove it from the stud for axle removal.

No. 7077 - Axle stud cone pliers. Wt., 13 oz.



7077

#### Heavy-Duty Brake Spring Pliers

Save time and effort when removing and installing return springs on the brake shoes of heavy-duty vehicles. This specially designed pliers works for hydraulic wedge-type and "S" cam air brakes. Its 26-1/4" length gives you the leverage to do the job more easily, and the huge jaw opening accommodates even the widest brake shoes.

**No. 7069A** – Heavy-duty brake spring pliers with "S" cam and wedge-type replaceable tips. Wt., 4 lbs., 8 oz.

No. 202621 - Wedge-type replacement tip. Wt., 2 oz.

No. 204141 - "S" cam replacement tip. Wt., 2 oz.

# 4592

# 240 010

#### Truck Brake Spring Pliers

- Designed to remove and install the brake shoe return springs on medium-duty and heavy-duty drum brakes.
- No. 4592 Truck Brake Spring Pliers. Wt., 2 lbs., 13 oz.
- No. 4592-1 Replacement tip.

#### S-Cam Air Brake Spring Tool

- Eliminate makeshift, unsafe methods of unhooking and reconnecting retaining springs when replacing brake shoes on heavy-duty tractors and trailers.
- Simply hook the retaining spring loop and press down. Lever action against the axle makes the job a snap!
- No. 5081 S cam air brake spring tool. Wt., 1 lb., 6-oz. No. 314548 Replacement hook kit. Wt., .5 lb.

#### **Transmission Timing & Bearing Tools**

#### Hydraulic Brake Spring Tool

Here's a tool to remove and install the return springs in Lucas Girling hydraulic brake systems. The tool's machined tip cradles the return spring securely, and its sliding fulcrum gives you all the leverage needed to do the job. A knurled handle helps prevent slipping.

• Works on 1984 to current Ford F600, F700, and F800 series having Lucas Girling hydraulic brakes.

**No. 7462** – Hydraulic brake spring tool. Wt., 10 oz.

#### Lucas Rear Brake Adjusting Tool

If you're working on a lot of medium-duty hydraulic brake systems, you need our adjusting tool. It enables you to easily adjust Lucas Girling hydraulic brake systems (popular in Ford F700, F800, and F900 series). The tool's offset design and extra handle length get the job done quickly.

No. 5072 - Lucas rear brake adjusting tool. Wt., 1 lb., 2 oz.

#### **Truck Transmission Bearing Service Set**

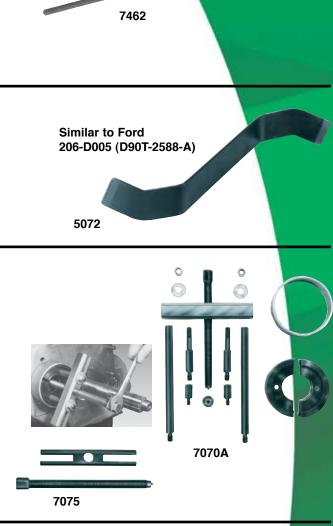
The set is designed to help you remove input shaft bearings and countershaft bearings, in both the main and auxiliary boxes of heavy-duty Fuller transmissions. It will also remove end yokes from 1600/1610–1810 series transmissions. The puller delivers 10 tons of mechanical power— essential force for working on big gearboxes.

• Works on Fuller twin-countershaft transmissions: 125, 600, 660, 900, 9500, 1100, 12500, 12600, 13000, 14600, 15600, and 8600 series, 910–913, 915, and 9513.

No. 7070A - Truck transmission bearing service set. Wt., 14 lbs., 3 oz.

No. 7075 – Transmission output shaft end yoke remover only. Wt., 4 lbs., 3 oz.

No. 7207 - Collet only. Wt., 4 lbs., 13 oz.



**OTC** 241

#### **Transmission Timing Block Sets**

These sets enable one-man installation of front and rear countershaft bearings on Fuller twin-countershaft transmissions. The set positions the upper countershaft, yet lets you slide it aside to insert the main shaft. When the main shaft is in place and timing marks line up, turn the tool vertically to engage and position the countershaft to main shaft.

**No. 7108** – Timing block set for Fuller RTO 610/613 transmissions. Wt., 1 lb., 2 oz.

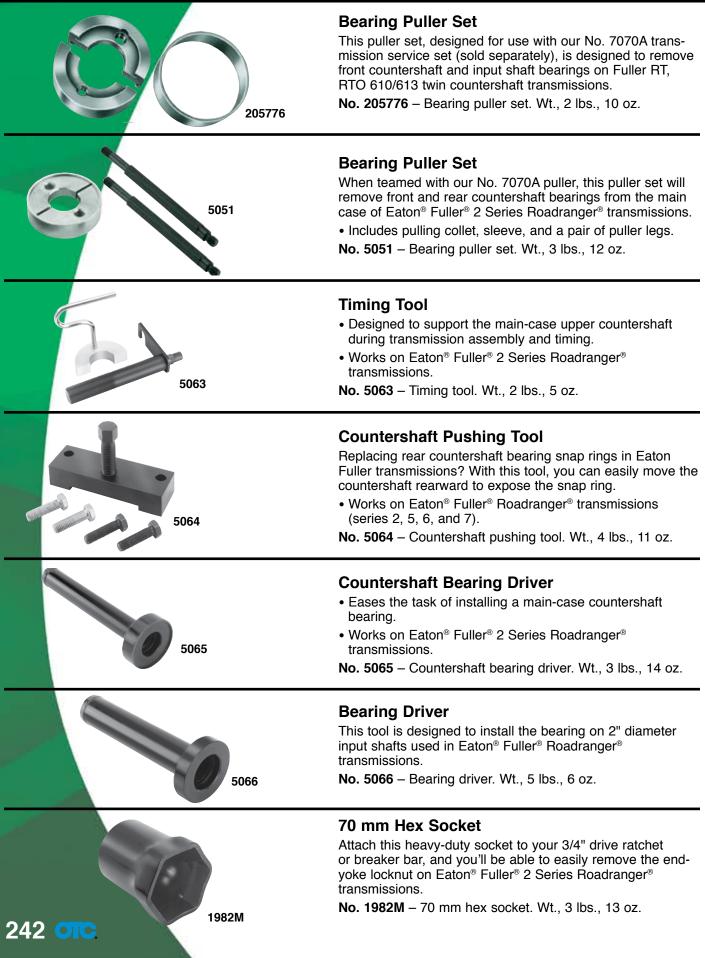
**No. 7109** – Timing block set for Fuller RT and RTO 910, 915, 9513, 12509, 12510, 12513, and 12515 transmissions. Wt., 1 lb., 12 oz.

ft is Positioned for main shaft timing.



Positioned for bearing installation.

#### **Transmission Service Tools**



#### Transmission & Injector Tools

#### **Auxiliary Countershaft Shim Tool**

When you're working on Eaton<sup>®</sup> Fuller<sup>®</sup> 2 Series Roadranger<sup>®</sup> transmissions, this tool holds the auxiliary countershaft in place while you set the bearing end play.

• Includes a support strap for .100 and .125 shim settings, and metric and standard mounting bolts.

**No. 5062** – Auxiliary countershaft shim tool. Wt., 3 lbs., 13 oz.

#### **Cummins® Injector Puller**

This helpful puller will handle a variety of injectors found in Cummins engines: mechanical L-10, PDT, and PTD top-stop 855NH. Its two-jaw design firmly grips the injector while it is being removed by the slide hammer.

Includes storage case and special adapter for pulling STC injectors.

No. 5042 – Cummins injector puller. Wt., 6 lbs.

#### **Cummins® Injector Remover/ Installer**

This is our best tool for removing or installing fuel injectors on Cummins L10 and N14 Celect electronically controlled engines. The large slide hammer and pin-type pulling adapter easily— and safely— handle injector jobs.

- Includes storage case.
- Two installing adapters help prevent damage to an injector's electronic solenoid.
- **No. 5040** Cummins injector remover/installer. Wt., 7 lbs., 1 oz.

#### Cummins<sup>®</sup> Fuel Injector Puller Adapter

When combined with our No. 5028 injector puller or a slide hammer with a 1/2"–20 threaded shaft, this adapter gives you an easy, damage-free way to remove fuel injectors from Cummins B and C series engines.

**No. 217793** – Cummins fuel injector puller adapter for B and C series engines with 12 mm x 1.5 injector threads. Wt., 5 oz. **No. 215844** – Cummins fuel injector puller adapter for B and

C series engines with 14 mm x 1.5 injector threads. Wt., 5 oz.

#### Mack Fuel Injector Nozzle Tool

Here's a handy tool for removing or installing injector nozzles on Mack E-6 4 VH and E-9 4 VH four-valve engines. The puller threads directly into the nozzle holder, and mechanical screw power does the pulling while a cylindrical guide holds the injector steady.

• Includes gauge to ensure correct injector depth during installation.

No. 7455 – Mack fuel injector nozzle tool. Wt., 2 lbs., 2 oz.









#### Fuel and Injector Tools





We've designed this nozzle puller to remove pencil nozzles on Cat engines. The tool applies straight, even pulling power through a bridge assembly and mechanical forcing screw. The job is done quickly— and without damage.

• Works on Caterpillar 1100/3208 diesel engines.

**No. 7117** – Caterpillar fuel injector nozzle puller. Wt., 1 lb., 13 oz.

#### **Fuel Injector Nozzle Puller**

We've designed this puller to remove the pencil-type fuel injector nozzles used in many agricultural and construction engines. The slide hammer action gives a straight, even pull without damaging components.

• Works on Case, Caterpillar, GM, John Deere, Waukesha, and White diesel engines.

**No. 7121** – Fuel injector nozzle puller. Wt., 2 lbs., 5 oz.





#### **Slide Hammer Puller**

The No. 5028 slide hammer is just 8-1/2" long to fit into tight spots, but its 1-1/2 pound hammer gives you a little extra muscle for stubborn jobs. It's perfect for pulling injector nozzles. The shank is threaded 1/2" –20 and has a 5/8" –18 threaded adapter included. Works with many OTC pulling attachments.

No. 5028 – Slide hammer puller. Wt., 2 lbs.





#### Ford Fuel Injector Puller Adapter

Designed to work with the No. 5028 slide-hammer puller, this adapter removes injectors from Ford 6.6L and 7.8L diesel engines without damage.

• Slide-hammer threads are 1/2" x 20. Threaded end for injector is 14 mm x 1.5.

No. 218163 – Ford fuel injector puller adapter. Wt., 3 oz.



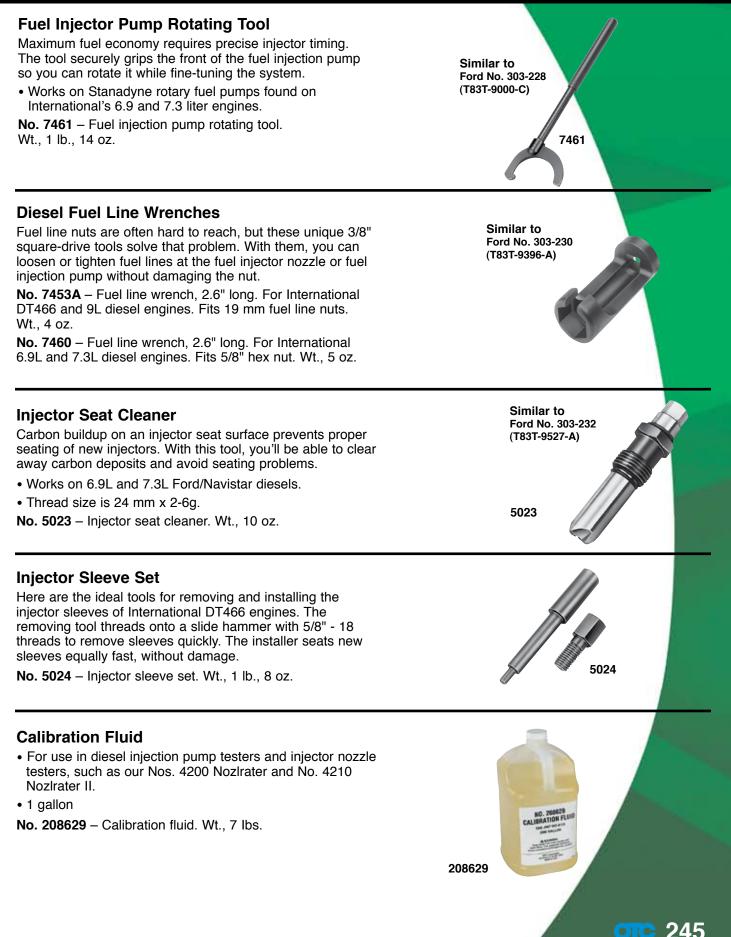
#### Bosch Nozzle Socket

Here's a helpful multipurpose tool for removing or installing injector nozzles. You use the inner socket to hold the nozzle stationary, and the outer socket to loosen or tighten the nozzle's gland nut.

• Works on Bosch KDEL 21 mm injector nozzles used in John Deere engines.

No. 7458 - Bosch nozzle socket. Wt., 11 oz.

#### **Injector Nozzle Tester Tools**



#### **Injector Nozzle Tester Tools**



#### **Nozlrater Diesel Injector Nozzle Tester**

Here is the ultimate tool for diagnosing a number of problems that affect diesel fuel injector nozzles. The Nozlrater tester enables you to check for leakage, popoff pressure, spray pattern, and chatter. This tool will accommodate a wide range of injectors. We also offer adapters so you can troubleshoot nozzles used in popular automotive, agricultural, and construction engines. Nozlrater features a rugged, lightweight reservoir that holds 7/10 of a gallon of fuel. It is equipped with a replaceable 2-micron filter. The large, dual-scale, high-pressure gauge is protected by a guard and includes an indicator needle to record maximum pressure reached. The tester is light enough to be easily carried for field use. Or you can bench-mount it, using the holes in its base.

Not designed for Cummins or Detroit injectors.

No. 4200 – Nozlrater diesel injector nozzle tester. 5000 PSI maximum pressure capacity. Wt., 15 lbs., 10 oz.

- No. 17169 Replacement filter. Wt., 1 oz.
- No. 11565 Gauge. Wt., 10 oz.

#### Nozzle Tester Manifold/Adapter Sets

These adapter sets expand our No. 4200 Nozlrater to troubleshoot a wide range of diesel engine injector nozzles.

No. 4202 - Adapters for servicing Audi, GM, Mercedes-Benz, Nissan/Datsun, Toyota, and VW Rabbit diesel engines.

Wt., 2 lbs., 14 oz.

No. 4203 – Manifold/adapter set. Tests Caterpillar high- and low-pressure, capsule-type nozzles, and high-pressure, pencil-type nozzles on 1100 and 3200 series engines. Complete with Nos. 39870 and 206168 adapters, low-pressure gauge (up to 1,000 PSI), cap plug and mounting brackets. Wt., 6 lbs., 13 oz.

Adapter No.	No. 4202 set includes: Description	Chevy Chevette & GM 1980 & newer C.A.V. nozzles	GM 1979 & newer pencil nozzles	GM 1978 pencil nozzles	Nissan, Toyota, & VW Rabbit Diesels	Audi & Mercedes- Benz
36352	Fuel line assy., 9/16"-18 R.H. thd. with 24° on pipe.	•	•	•	•	•
23617	$90^\circ$ adapter, 9/16"-18 external R.H. thd. (Ermeto 24°) to 9/16"-18 internal R.H. thd. (Ermeto 24°).	•	•	•	•	•
23621	Straight adapter, 9/16"-18 external R.H. thd. (Ermeto 24°) to 1/2"-20 external L.H. thd. (60° seat).	•	•		•	•
23622	Adapter nut, 12 X 1.5 mm internal R.H. thd. to 1/2"-20 internal L.H. thd.	•			•	•
201917	Adapter nut, 9/16"-18 internal R.H. thd. to 1/2"-20 internal L.H. thd.		•	•		
23693	Straight adapter, 1/2"-20 external L.H. thd. (Ermeto 24° & 90° seat) to 9/16"-18 external R.H. thd. (Ermeto 24°).			•		



in the 4201 set.

Straight adapter for penciltype nozzles on 3300 and 3406-B.

# HEAVY-DUTY TOOLS Injector Nozzle Tester Tools

4201

#### **Nozzle-Tester Adapter Set**

This is our universal adapter set for testing injection nozzles on the most popular automotive, agricultural, and construction diesel engines. The set has 17 adapters that connect to our No. 4200 Nozlrater testing unit.

- Includes handy metal storage box.
- 23622- used on 1989-95 Cummins 5.9L, 1983-94 Ford 6.9L and 7.3L.
- 23623 -- used on 1996-2000 Cummins 5.9L and Navistar 6.6L and 7.8L

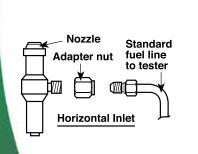
No.	4201 -	Nozzle-tester	adapter set.
	4 lbs.,		·

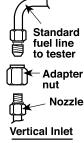
Adapter No.	No. 4 Appl	201 ication Chart	I.H. Truck	I.H. Farm Construction	John Deere	Oliver & Allis	Waukesha	Case, Ford Tractor, Massey, & Perkins	White	Mack	Caterpillar Pencil Nozzles	Deutz	GM Autos	VW, Audi, & Mercedes Autos	Mercedes & Magaris Truck
36352	$\sqrt{2}$	Fuel line assembly, 9/16"-18 R.H. thd. with 24° on pipe.	•	•	•	•	•	•	•	•	•	•	•	•	•
23622		Adapter nut, 12 X 1.5 mm internal R.H. thd. to 1/2"-20 internal L.H. thd.	•		•	•	•	•	•			•	•	•	
23623		Adapter nut, 14 X 1.5 mm internal R.H. thd. to 1/2"-20 internal L.H. thd.	•	•	•	•	•	•		•		•			•
23624		Adapter nut, 18 X 1.5 mm internal R.H. thd. to 1/2"-20 internal L.H. thd.		•		•	•	•							
201917		Adapter nut, 9/16"-18 internal R.H. thd. to 1/2"-20 internal L.H. thd.	•	•	•	•	•	•	•				•		
23626		Adapter nut, 5/8"-18 internal R.H. thd. to 1/2"-20 internal L.H. thd.	•	•		•	•	•							
201912		Adapter nut, 3/4"-16 internal R.H. thd. to 1/2"-20 internal L.H. thd.					•								
201913		Adapter nut, 9/16"–24 internal R.H. thd. to 1/2"–20 internal L.H. thd.	•	•											
23693		Straight adapter, 1/2"–20 external L.H. thd. (Ermeto 24° & 90° seat) to 9/16"–18 external R.H. thd. (Ermeto 24°).	•	•	•	•	•	•	•				•		
23692		Straight adapter, 3/8"–24 external R.H. thd. to 9/16"–18 external R.H. thd. (internal Ermeto 24°).	•	•											
23617		90° adapter, 9/16"-18 external R.H. thd. (Ermeto 24°) to 9/16"-18 internal R.H. thd. (Ermeto 24°).	•	•	•	•		•		•		•	•	•	•
23621		Straight adapter, 9/16"–18 external R.H. thd. (Ermeto 24°) to 1/2"–20 external L.H. thd. (60° seat).	•	•	•			•	•	•		•	•	•	•
208370		Banjo adapter, 9/16"-18 external R.H. thd. (24° seat).		•	•										
201916		Adapter, 9/16"–18 external R.H. thd. to 9/16"–18 internal R.H. thd. ferrule.			•										
208369		90° adapter, 9/16"–18 external R.H. thd. to 9/16"–18 internal R.H. thd.	•												
38279		Straight adapter, 14 X 1.5 mm external R.H. thd. (Ermeto 60°) to 9/16"–18 external R.H. thd. (internal Ermeto 24°).			•										
43468		Straight adapter, 1/2"–20 external R.H. thd. (Ermeto 24°) to 9/16"–18 external R.H. thd. (internal Ermeto 24°).							•						
Additio	nal Accesso	ries Available (not included in 4201 Set)			<u> </u>										
44026		Straight adapter, 9/16"–18" R.H. thd. (Ermeto 24°) to Caterpillar 1100 & 3200 series pencil nozzle.									•				
201920		Adapter nut, 14 X 1.5 mm external thd. to o"-18 internal R.H. thread	Connects OTC 4200 Nozlrater to other fittings used in the industry.												
309277		Adapter nut, 14 X 1.5 mm internal thread	For	use only	y on I	Mack	4-val	ve diesels.	(E6 8	& E9)					

#### **Injector Nozzle Tester Tools**



Specifications:	
Overall width	5-3/4"
Overall length (incl. handle	) 15"
Overall height	10-3/4"
Weight (empty) 13	lbs., 15 oz.
Maximum pressure	5000 PSI
	(350 bar)
Max. reservoir capacity	.68 gal.
(	157 cu. in.)
Usable reservoir capacity	.58 gal.
(	134 cu. in.)
Outlet port Fo	or 1/4" tube
	calibrated,
0-5000 PSI, 0-3	
accuracy, 2-1/2" di	
scale (	PSI & bar).
Gauge connection	1/4" NPTF
Stroke of 1/2" dia. piston	5/8"
Volume per full stroke	1 cc
Intake filter	2 micron





#### Nozlrater® II Injector Nozzle Tester

The No. 4210 tests the small injector nozzles used in smaller car and light-truck engines. It enables you to diagnose leakage, pop-off pressure, spray pattern, and chatter. It has a .68-gallon reservoir and is equipped with a replaceable 2-micron filter. It delivers 1cc of fuel per stroke and won't flood small nozzles. The unit is light enough to be easily carried for field use, or you can bench-mount it.

- Includes fittings, fuel line, and 5,000 PSI (350 bar) gauge.
- Works on nozzles from Audi, GM, Mercedes-Benz, Nissan/Datsun, Toyota, and VW Rabbit diesels.

**No. 4210** – Nozlrater II injector nozzle tester. Wt. 13 lbs., 15 oz.

No. 17169 - Replacement filter. Wt., 1 oz.

No. 303292 - Gauge. Wt., 6 oz.

Accessory Fittings	(for use with, but not included with	No. 4210 Nozlrater® II)

No. Description									
303570	the state of the s	Fuel line used on nozzles with 90° horizontal inlets. 1/2"–20 internal R.H. thread to 1/2"–20 external L.H. thread (60° seat).							
23624		Adapter nut, 18 X 1.5 mm internal R.H. thread to 1/2"-20 internal L.H. thread.							
201917	D	Adapter nut, 9/16"–18 internal R.H. thread to 1/2"–20 L.H. internal thread.							
23626		Adapter nut, 5/8"–18 internal R.H. thread to 1/2"-20 internal L.H. thread.							
201912		Adapter R.H. thd. to 1/2"-20 internal L.H. thread.							
201913	D	Adapter nut, 9/16"–24 internal R.H. thread to 1/2"–20 internal L.H. thread.							
208384		Used to adapt standard fuel lines to the following adapters.							
23693		Straight adapter, 1/2"–20 external L.H. thread (Ermeto 24° and 90° seat) to 9/16"–18 external R.H. thread (Ermeto 24°).							
201916		Adapter, 9/16"-18" external R.H. thread to 9/16"-18 internal R.H. thread ferrule.							
38279		Straight adapter, 14 X 1.5 mm external R.H. thread (external 60° seat) to 9/16"–18 external R.H. thread (internal Ermeto 24°).							
43468		Straight adapter, 1/2"–20 external R.H. thread (Ermeto 24°) to 9/16"–18 external R.H. thread (internal Ermeto 24°).							
44026		Straight adapter, 9/16"–18 external R.H. thread (Ermeto 24°) to Caterpillar 1100 & 3200 series pencil nozzle.							

Adapter No.	Description	GM 1980 & Newer Poppet Nozzles	GM 6.2L Diesels	Chevy Chevette	Audi & Mercedes- Benz	Datsun, Toyota, & VW Rabbit	1989–95 5.9L Dodge (Cummins)	1996–2000 5.9L Dodge (Cummins)	1983–94 6.9L & 7.3L Ford (with Navistar)	6.6L & 7.8L Ford (with Navistar)
23622	Adapter nut, 12 X 1.5 mm female R.H. thd. to 1/2"-20 internal L.H. thd.	•		•	•	•	•		•	
23623	Adapter nut, 14 X 1.5 mm female R.H. thd. to 1/2"-20 internal L.H. thd.		•					•		•
201917	Adapter nut, 9/16"-18 internal R.H. thd. to 1/2"-20 internal L.H. thd.	GM 1979 & Newer Pencil Nozzles (not included with 4210)								